

REAR BUMPER Cont'd

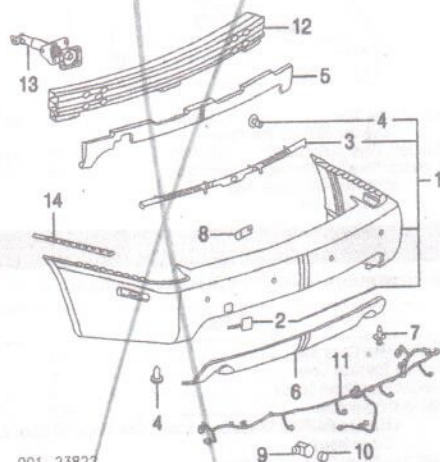
STS Cont'd

#w/Impact Bar Removed, Not Included in O/H
13 Bracket, Outer Cover R/L 25728878-9

STS-V

Refinish Rear Cover Assy	3.0
Refinish Tow Hook Cover	.4
Refinish Rear Object Sensor	.4
R&I Rear Cover Assy	#1.5
#Includes R&I/R&R Wheelhouse Liners, Rear Body Sill Panel & Cover Insert	
R&R Rear Object Sensors Complete	#.4
#w/Rear Cover Removed	
O/H Bumper Assy (Includes R&I)	#3.1
#Includes R&I/R&R Wheelhouse Liners, Rear Body Sill Panel & Cover Insert	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover Assy, Rear (P)	89025756	#2.9	845.76
#Includes R&I/R&R Wheelhouse Liners, Rear Body Sill Panel & Cover Insert			
2 Cover, Tow Hook Opening (P)	12335937	.1	46.62
(P) Paint to Match			
3 Retainer, Upper Cover (Serviced w/Rear Cover Assy)	11518017		2.12
4 Retainer, Push-In (7)	11518017		
#Included w/Rear Cover Assy			
5 Absorber, Energy	R/L 10399262-1	IOH	74.89
6 Insert, Cover	10362044	.3	195.59
7 Retainer (4)	11518017		2.12
8 Antenna, Ign Lock Transmitter (a)	10448049		43.17
(a) Order by Application			
9 Sensor, Rear Object (P) (4)	88956561	#.2	170.86
(P) Paint to Match			
#w/Rear Cover Removed			
10 Retainer, Rear Object Sensor (4)	N.A.		0.00
11 Harness, Rear Object Sensor	25774147		0.00
12 Bar, Impact (Aluminum)	25764181	#.4	247.24
#w/Rear Cover Removed, Not Included in O/H			
13 Absorber, Impact	R 15243700	#.2	146.00
	L 25764183	#.2	151.82
#w/Impact Bar Removed, Not Included in O/H			
14 Bracket, Outer Cover	R/L 25728878-9		5.27

XLR/XLR-V 2004-07

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SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located in luggage compartment.

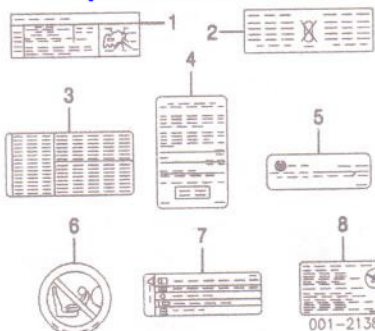
CLEAR COAT IDENTIFICATION

All colors are clear coat. Red (Code 86U) is three stage.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Emission Control	89017362	14.89
Label, Air Bag Caution-See Windshield Section		
2 Label, Battery Caution	N.A.	0.00
3 Label, A/C Refrig Caution	04-05 10323111	15.42
	06 15264538	15.17
	07 15824655	15.17
Label, Body Control Module	10340213	15.42
4 Label, Odometer Service	10443718	18.34
5 Label, Roadside Service	10324485	15.42
6 Label, Child Seat Caution	N.A.	0.00



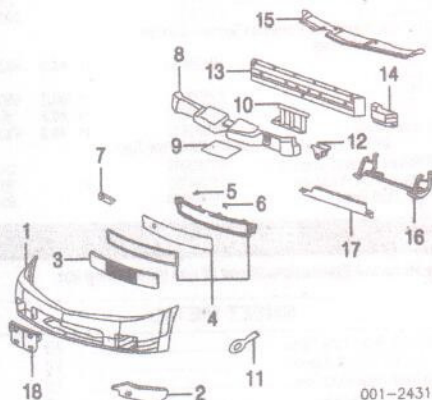
7 Label, Information	15053409	15.42
8 Label, Air Bag Caution 04-05 R/L	15006354	16.40
	06-07 R/L 15087345	17.41
Tag, Air Bag Caution	04-05 10447122	16.40
	06 15225593	15.47
	07 15267993	14.93
Label, Air Cleaner-See Air Cleaner Section		

FRONT BUMPER

Use Procedure Explanations 1 and 28 with the following text.

Refinish Front Cover	2.6
R&I Front Cover	#1.4
#Includes R&R Front Fender Liners	
O/H Front Cover (Includes R&I)	#2.6
#Includes R&R Front Fender Liners & Headlamp Washer Nozzles	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

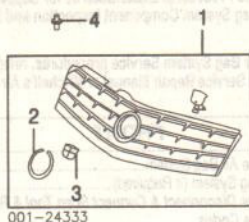


1 Cover, Front (P)			
XLR	15243776	#2.4	848.64
XLR-V	89025750	#2.4	766.32
(P) Paint to Match			
#Includes R&R Front Fender Liners & Headlamp Washer Nozzles			
2 Panel, Outer	R/L 10351604-3		27.54
3 Grille, Air Intake			
XLR	15247797	1.6	81.93
XLR-V			
w/Tow Hook	10355564	1.6	330.00
w/o Tow Hook	10353080	1.6	368.87
5 Screw, Grille (4)			
XLR-V	11508765		4.25
6 Retainer, Grille Lower (6)			
XLR-V	11588879		3.95
7 Emblem, Grille (Adhesive)			
XLR-V	15233934	.2	42.52
Absorber, Impact	10364982	IOH	83.69
9 Seal, Absorber	04-05 10326784		13.20
10 Support, Cover	10313380		24.58
11 Hook, Tow	L 10438557	#.5	34.19
12 Bracket, Tow Hook	L 10439706	#	31.72
13 Bar, Impact (UHSS)	19120412	#2.0	286.99
#Not Included in O/H			
14 Extension, Bar	R 10313364	#.2	48.45
	L 15889929	#.2	78.68
#Included in R&R Impact Bar, Not Included in O/H			
15 Panel, Upper Filler	10374788	.2	22.01
16 Plate, Impact Bar Skid	15824318	.3	248.35
17 Deflector, Front Air-See Cooling Section			
18 Bracket, License Plate	10376172	.2	43.88

GRILLE

XLR

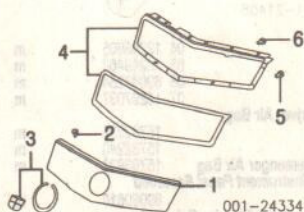
Refinish Grille	1.0
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1 Grille Assy			
Amethyst (RPO-95U)	10349919	#1.6	345.31
Black (RPO-41U)	10349915	#1.6	385.98
Blue (RPO-19U)	10349917	#1.6	345.31
Gray (RPO-88U)	10349914	#1.6	345.31
Green (RPO-34U)	10339907	#1.6	361.21
Red (RPO-86U)	10349913	#1.6	385.98
Shale (RPO-46U)	10349916	#1.6	345.31
Silver (RPO-67U)	10349918	#1.6	385.98
Star Black Met (RPO-82U)	15776016	#1.6	457.35
#Includes R&R Front Cover, Included in R&R or O/H Front Cover			
2 Wreath, Grille (Adhesive)¶	10333719	2	17.84
3 Crest, Grille (Adhesive)¶	10334202	2	20.71
¶Included w/Grille Assy			
4 Retainer, Grille (4)	11519444		1.80

XLR-V

Refinish Grille 1.0

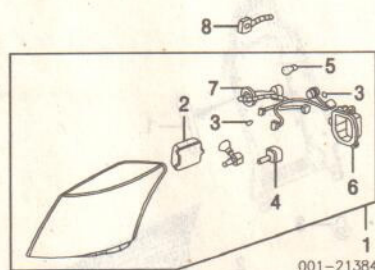


1 Screen, Grille	15895238	#1.6	271.19
#Included in R&R Grille, Includes R&I Front Cover, Included in R&R or O/H Front Cover			
2 Retainer, Grille (3)	20699808		.49
3 Emblem (Adhesive)	25757717	2	37.50
4 Grille	15895235	#1.6	466.79
#Includes R&I Front Cover, Included in R&R or O/H Front Cover			
5 Bolt, Grille (8)	11516982		.40
6 Screw (8)	11508765		4.25

FRONT LAMPS
COMBINATION LAMP

Aim Lamps		.4
R&I Combination Lamp Assy	 R/L	.5

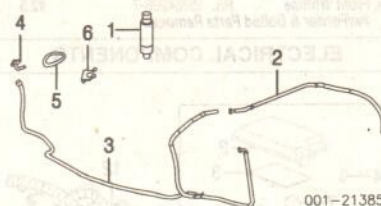
NOTE: R&R Does Not include aim lamps.



1 Lamp Assy, Combination	04-05 R/L 15832188-9	.5	1085.03
	06-07 R/L 15858640-1	.5	989.00
2 Ballast, Headlamp¶	04-05 R/L 16531364	#2	252.74
	06-07 R/L 89025124	#2	252.73
#w/Combination Lamp Assy Removed			
3 Bulb, Combination Lamp¶			
Turn Signal	R/L 9442399	#2	4.60
Side Marker	R/L 9442399	#2	4.60
#R&R One Side Complete			
4 Igniter, HID¶	04-05 R/L 16530161	#2	418.60
	06-07 R/L 89025125	#2	267.90
#w/Combination Lamp Assy Removed			
5 Bulb, Daytime Running Lamp¶	R/L 15862271		6.11
6 Cover, Headlamp¶	R/L 16531550-49		19.12
7 Harness, Headlamp Wiring¶	04-05 R/L 16530992		41.75
	06-07 R/L 89025128		0.00
¶Included w/Combination Lamp Assy			
8 Harness, Front Lamp			
2004-05	10343348		914.40
2006-07			
XLR	15826730		478.70
XLR-V	15826733		478.70

HEADLAMP WASHER

Refinish Washer Nozzle Cover	 R/L	.4
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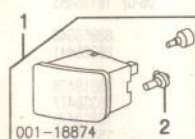
 R&I Washer Nozzle R/L #.4
 #Includes R&R Front Fender Liner, Included in R&R or O/H Front Cover


1 Pump, Headlamp Washer	12335751		84.74
2 Tube, Washer Pump	10348934		38.73
3 Hose, Washer	10348935		66.75
4 Nozzle, Washer	R/L 12335754-5	#.4	27.91
#Includes R&R Front Fender Liner, Included in R&R or O/H Front Cover			
5 Cover, Washer Nozzle (P)	R/L 12335888-9		17.13
(P) Paint to Match			
6 Retainer, Nozzle	R/L 90508376		3.73

FOG LAMP

 Aim Fog Lamps #.4
 R&I Fog Lamp Assy R/L #.3
 #Included in R&R or O/H Front Cover

NOTE: R&R Does Not include aim lamps.

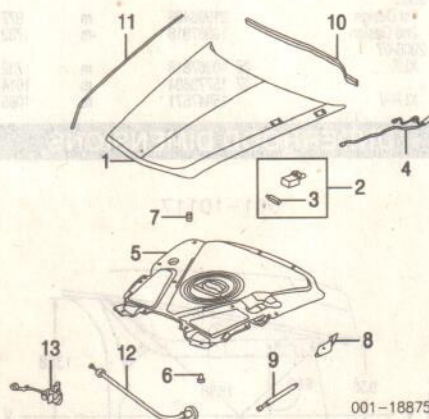


1 Lamp Assy, Fog¶	R 10347354	#.3	198.56
	L 10347355	#.3	177.63
¶Order by Application			
#Included in R&R or O/H Front Cover			
2 Bulb, Fog Lamp (a)	R/L 15200611	#.2	16.11
(a) Included w/Fog Lamp Assy			
#Included in R&I/R&F Fog Lamp Assy			

HOOD

Use Procedure Explanations 4 and 28 with the following text.

Refinish Hood Outside		2.6
Add for Underside		1.3
Refinish Upper Hood Hinge	 R/L	.2
R&I Hood		.8

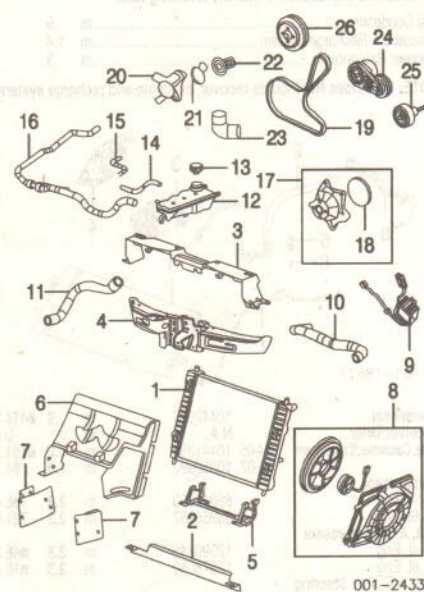


1 Panel, Hood			
XLR	10344193	1.2	1252.01
XLR-V	15880393	1.2	1555.47
2 Lamp Assy, Underhood	25664746	.2	16.40
3 Bulb, Underhood Lamp¶	9433040		1.93
¶Included w/Underhood Lamp Assy			
4 Harness, Underhood Lamp	10329363		28.45
Switch, Underhood Lamp	90355463		12.80
5 Insulator, Hood			
XLR	10352089	.2	103.72
XLR-V	10361607	.2	103.73
6 Retainer, Insulator (14)	20064875		1.59
7 Bumper, Hood (2/Side)	R/L 10342323	.1	3.66
8 Hinge, Upper Hood	R/L 10446856	#.2	54.56
	L 10349825	#.2	54.06
#w/Hood Removed			
9 Strut, Hood Assist	R/L 10446862	.2	42.39
10 Seal, Rear Hood	15779664		35.80
11 Seal, Side Hood	R/L 10317910-09		35.30
12 Cable, Hood Latch	10341990		23.27
13 Latch, Hood	15233603	#.3	61.60

#w/Front Intake Duct Assy Removed

COOLING

Use Procedure Explanations 5 and 28 with the following text.

 R&I Radiator #1.0
 #w/Condenser Removed


1 Radiator	10346017	#1.0	433.44
#w/Condenser Removed			
Insulator, Radiator (2/Side)	R/L 10188023		4.09
2 Deflector, Front Air	21992641	#.6	44.21
3 Support, Upper Rad	21995582	#.4	70.88
#R&R Both .7			
4 Panel, Front	15284223	#4.2	324.79
#w/Necessary Bolted Parts & Assemblies Removed			
5 Plate, Impact Bar Skid-See Front Bumper Section			
6 Baffle, Rad Air			
2004	15285394	.8	30.85
2005-07			
4.4L Eng	10346018	.8	30.85
4.6L Eng	15285394	.8	30.85
R 10305418		9.81	
L 10316925		8.44	
Retainer, Baffle¶	411700	.51	
¶As Required			
8 Fan, Cooling			
2004	15232674	#1.1	212.58
2005			
1st Design	15232674	#1.1	212.58
2nd Design	15819952	#1.1	353.68
2006	15819952	#1.1	353.68
2007	N.A.	#1.1	0.00
#w/Radiator Removed Deduct .7			
9 Module, Fan Control	10377609		197.99
10 Hose, Upper Rad			
4.4L Eng	19129885	#.6	51.39
4.6L Eng	15146129	#.6	50.23
15146127		#.8	70.74
11 Hose, Lower Rad			
#R&R Both 1.2			
12 Tank, Radiator Surge	10346350	.7	116.17
13 Cap, Surge Tank	10305080		13.30
14 Hose, Tank Inlet			
2004			
1st Design	10441373	.4	99.15
2nd Design	10354454	.4	96.25
2005-07	10354454	.4	96.25
15 Hose, Throttle Body-Serviced w/Tank Inlet Hose			
16 Hose, Tank Outlet	10441374	.5	99.15
17 Pump Assy, Water	12595614	m #2.7	195.00
#Includes R&R Pulley			
18 Seal, Water Pump (a)	12563877	m	4.32
(a) Included w/Water Pump Assy			
19 Belt, Drive	12578061	.7	80.44
20 Housing, Thermostat			
2004	12569097	#2.4	38.14
2005-07			
4.4L Eng	12590758	#2.4	142.21
4.6L Eng	12596643	#2.4	38.14
21 Gasket, Thermostat Hsg			
4.4L Eng	12590871	#2.4	6.52
4.6L Eng	12563623	#2.4	30.62
12559807		#2.4	32.30
#R&R Complete			
23 Hose, By-Pass	12566109	.2	26.45
24 Tensioner, Drive Belt	12598023	#.3	62.16
25 Pulley, Idler	12604642	#.2	149.02
26 Pulley, Water Pump	12570868	#.8	52.14
#w/Drive Belt Removed			

A/C REFRIGERANT CAPACITIES

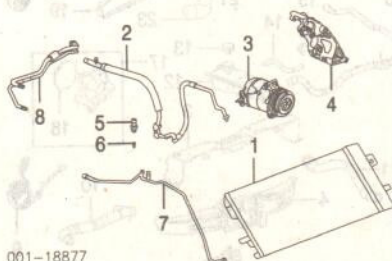
A/C R-134a Refrigerant Capacity
17.7 Ozs (1.10 Lbs), 500 g

A/C /HEATER/VENTILATION

Use Procedure Explanation 6 with the following text.

R&I Condenser.....	m	.9
Evacuate & Recharge System.....	m	1.4
Recover Refrigerant.....	m	.3

NOTE: R&R Does Not include recover, evacuate and recharge system.



1 Condenser	10442892	m	.9	#114.30
Receiver/Drier	N.A.	m		0.00
2 Hose, Condenser/Compressor	04-05 10441358	m	1.0	#161.22
	06-07 10350993	m	1.0	84.18
3 Compressor				
4.4L Eng	89018753	m	2.3	496.48
4.6L Eng	88956857	m	2.3	721.84
Belt, A/C Compressor				
4.4L Eng	12599845	m	2.3	#48.32
4.6L Eng	12578060	m	2.3	#16.72
4 Brkt, A/C/Pwr Steering				
2004-05				
1st Design	12576066	m		79.82
2nd Design	12590198	m		83.01
2006-07				
4.4L Eng	12599844	m		246.89
4.6L Eng	12590198	m		83.01
Core, Evaporator	04-06 89018260	m	#6.4	#335.03
	07 89018847	m	#6.4	#335.04
Core, Heater	89018262	m	#5.8	200.35
#w/Instrument Panel Removed				
Motor, Blower	04-06 89018255	m	1.0	#301.54
	07 89018845	m	1.0	0.00
Case, Upper Evap	89018756	m	#5.0	81.05
Case, Lower Evap	04 89018252	m	#5.0	75.62
	05-07 89018757	m	#5.0	72.71
#R&R Complete, w/Instrument Panel Removed				
Valve, Pressure Relief	88972205	m		12.44
Sensor, Pressure	22678731	m	.5	54.28
Valve, High Pressure	10245619	m		7.47
Tube, Front Cond/Evap	10385363	m	#2.6	161.55
Tube, Rear Cond/Evap	15251673	m	#2.6	100.59
#R&R Both 3.0				

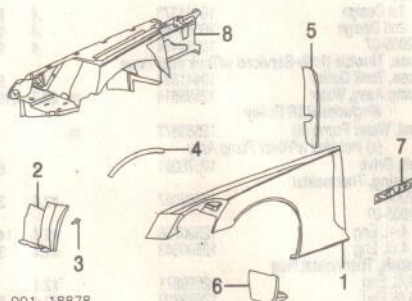
FRONT FENDER

Use Procedure Explanations 7 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Fender Outside.....	R/L	2.2
Add for Edge.....	R/L	.5
Refinish Front Wheelhouse Panel.....	R/L	1.0
R&I Fender Assy.....	R/L	#2.5

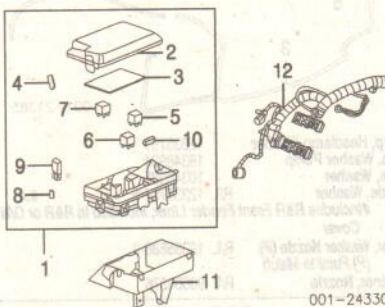
#Includes R&I Front Cover, R&I/R&R Combination Lamp Assy, R&R Front & Rear Fender Liners



1 Fender	R/L 10352516-7	#2.7	491.42
Order by Application			
#Includes R&I Front Cover, R&I/R&R Combination Lamp Assy, R&R Front & Rear Fender Liners			
2 Liner, Front Fender	04-05 R/L 15284659-60	.2	17.51
	06-07 R/L 15284659-60	.2	17.51
3 Retainer, Liner (6/Side)	R/L 21077123		4.60
4 Seal, Fender	R/L 10328332		9.41
5 Insulator, Fender	R/L 10351795		20.60
Retainer, Insulator (2/Side)	R/L 20030401		4.39

6 Liner, Rear Fender	R/L 10341339-40	.2	17.51
7 Nameplate, Fender (Adhesive)	R/L 10353944	.2	27.04
Emblem, Fender (Adhesive)			
YGM	R/L 15223484	.2	4.75
8 Panel, Front Whilse	R/L 15284228-7	#2.5	270.15
#w/Fender & Bolted Parts Removed			

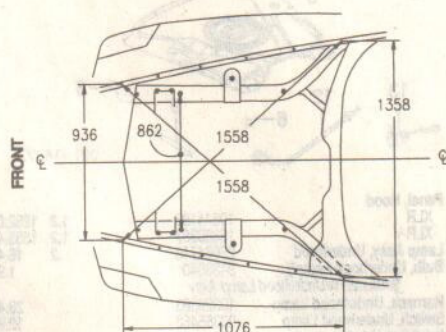
ELECTRICAL COMPONENTS



1 Box Assy, Fuse				
2004-05				
40 Amp	10339549	m		221.89
60 Amp	10378946	m		506.60
2006-07				
40 Amp	10367820	m		267.88
2 Cover, Fuse Box	04-05 19116371	.1		11.50
	06-07 19115455	.1		3.70
3 Cover, Fuse Box				
40 Amp	88956546			14.40
60 Amp	88988441			15.60
4 Fuse				
20 Amp	15319476	.2		4.10
30 Amp	15319477	.2		1.60
40 Amp	15319478	.2		5.30
50 Amp	15319479	.2		4.23
60 Amp	15319480	.2		4.20
5 Relay, Wiper	15328865	m	.2	21.00
6 Relay, Main (4)	12177236	m	.2	8.31
7 Relay, Headlamp	12193606	m	.2	18.52
8 Fuse, Mini (a)				
10 Amp	88914568			4.40
15 Amp	88909754			2.50
20 Amp	88909755			2.60
25 Amp	88909756			2.60
30 Amp	88909757			2.60
(a) As Required				
9 Relay, Secondary (8)	19115080	m		12.70
10 Puller, Fuse	12193790			3.80
#Included w/Fuse Box Assy				
11 Bracket, Fuse Block	15262553			44.70
12 Harness, Main Wiring				
2004				
w/Cruise Control	10344907	m		1636.70
w/o Cruise Control	10344908	m		1811.70
2005				
1st Design	21996498	m		977.50
2nd Design	10367818	m		732.50
2006-07				
XLR	06 10367818	m		732.50
	07 15773684	m		1014.60
XLR-V	15847571	m		1068.60

UNDERHOOD DIMENSIONS

061-10117



AIR BAG SYSTEM

Use Procedure Explanation 30 with the following text.

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

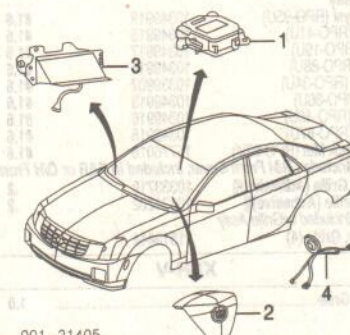
NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.

FRONT

Disable & Enable Air Bag System.....	m	.5
Diagnose Air Bag System (If Required).....	m	#.5

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

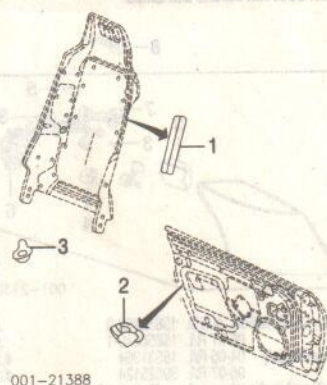


1 SDM Unit	04 12246605	m	1.0	211.28
	05 12249460	m	1.0	214.46
	06 89047254	m	1.0	207.14
	07 15297097	m	1.0	207.14
2 Module, Driver Air Bag				
Ebony	15782239	m	.5	677.79
Shale	15782240	m	.5	664.50
3 Module, Passenger Air Bag	15793926	m	#.7	761.56
#w/Instrument Panel Removed				
4 Coil, SIR	89060610	m	1.1	148.91
#Included w/Steering Column Assy				
Sensor, Front Impact	04 R/L 10302815	m	#.5	67.76
	05 R/L 10345689	m	#.5	66.56
	06-07 R/L 10385762	m	#.5	64.29
#R&R Both 7				
Sensor, Seat Position				
Passenger Side	88982093	m	#.4	37.00
Driver Side	88982093	m	#.4	37.00
#w/Front Seat Assy Removed				
Pretensioner, Belt (a)-See Seat Belts Section				
(a) Serviced w/Seat Belt Retractor				

SIDE

Disable & Enable Air Bag System.....	m	.5
Diagnose Air Bag System (If Required).....	m	#.5

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes



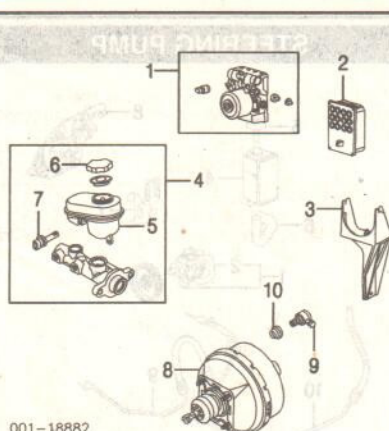
1 Module, Seat Air Bag				
Driver Side	10368329	m	#.6	230.68
Passenger Side	10368329	m	#.6	230.68
#w/Front Seat Assy Removed				
2 Sensor, Side Impact	04 R/L 10302816	m	#.3	67.76
	05 R/L 10345690	m	#.3	66.56
	06-07 R/L 10385785	m	#.3	64.29
#w/Door Trim Panel Removed				
3 Sensor, Passenger Position-See Front Section				

ABS/BRAKES

Bleed System.....	m	.6
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NOTE: R&R Does Not include bleed brake system.

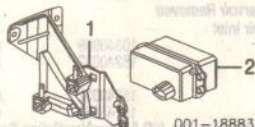
<http://www.XLR-Net.com>



001-18882

1 Valve, Brake Press Modulator	04 18048946	m	#2.4	1068.12
Sensor, Front Speed-See Front Suspension Section	05-07 89060303	m	#2.4	823.44
2 Module, Brake	04 18048955	m	#2.4	1042.94
	05-07 89060341	m	#2.4	1209.48
#R&R Complete				
3 Bracket, Module	10438259	m		36.70
4 Cylinder Assy, Brake Master	18060779	m	1.0	258.04
5 Reservoir, Master Cylinder	18047557	m	.4	91.74
6 Cap, Cylinder	18060795	m		28.18
7 Switch, Fluid Level	18029973	m		13.94
#Included w/Brake Master Cylinder Assy				
8 Booster, Brake	18047897	m	#1.5	151.74
#Includes R&R Brake Master Cylinder Assy				
Gasket, Booster	10160244	m		5.58
9 Valve, Vacuum	18022219	m		23.88
10 Grommet, Valve	18060007	m		9.51

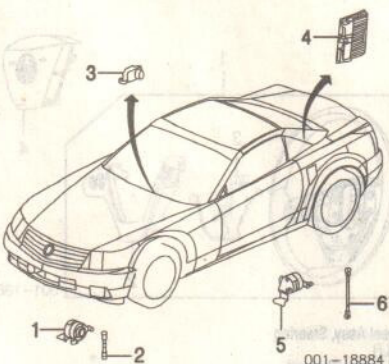
CRUISE CONTROL SYSTEM



001-18883

1 Bracket, Module	10302893	m		165.77
2 Module, Cruise Control	04-05 10349974	m	.7	1625.99
	06 10345531	m	.7	279.94
	07 15807003	m	.7	281.26

ELECTRONIC SUSPENSION COMPONENTS



001-18884

1 Sensor, Front Position	R 89047643	m	#.7	186.40
	L 89047642	m	#.7	192.63
2 Link, Front Sensor	R 88957127	m	#.7	63.04
	L 88955552	m	#.7	63.04
#R&R One Side Complete				
3 Sensor, Yaw	10307709	m	.6	231.16
4 Module, Suspension Control	10348979	m	.5	562.08
5 Sensor, Rear Position	R/L 89047645-4	m	#.7	192.63
6 Link, Rear Sensor	R/L 88955553	m	#.7	60.61
#R&R One Side Complete				

FRAME

Use Procedure Explanation 9 with the following text.

Section Frt Sidemember Forward of Frt Susp
Right.....#7.5

Left.....#7.5	
#w/Impact Bar Removed, Section Front Sidemember Using a Sleeved Butt-Joint	
Section Frt Sidemember Rearward of Frt Susp	
Right.....#14.5	
Left.....#14.5	
#w/Impact Bar Removed, Section Front Sidemember Using an Offset Lap-Joint, Includes Prying Up Extension Panel to Expose Sidemember for Sectioning at Cowl & R&R Lower Floor Pan Extension Leaving a 50mm Flange for New Extension	
Section Rear Sidemember Forward of Rear Susp	
Right.....#15.5	
Left.....#15.5	
#w/Rear Compartment Panel & Impact Bar Removed, Section Rear Sidemember Using an Offset Lap-Joint, Includes Modifying or Removing Close-Out Panel, Tunnel Brace & R&R Lock Pillar Extension Leaving a 25mm Flange for New Extension	
Section Rear Sidemember Rearward of Rear Susp	
Right.....#7.5	
Left.....#7.5	
#w/Rear Compartment Panel & Impact Bar Removed, Section Rear Sidemember Using a Sleeved Butt-Joint	

NOTE 1: Sections are cut square to side surfaces. Complete Side Rails are available as a service part on a special order basis from the manufacturer. Sectioning should only be performed in the recommended areas. Failure to do so may compromise the structural integrity of the vehicle.

NOTE 2: For section location and procedures, refer to illustration and manufacturers Collision Repair issue. Section times are with outer panels and mechanical components removed.



Section Within Shaded Areas



001-13666

Crossmember, Frt-See Front Suspension Section				
1 Sidemember, Front				
2004	R/L 89023224-3	#18.0		845.66
2005	R/L 89023224-3	#18.0		845.66
2006				
To 10-16-05	R 89023224	#18.0		845.66
	L 89023225	#18.0		937.76
From 10-16-05	R 19120979	#18.0		854.76
	L 89023223	#18.0		845.66
2007	R 19120979	#18.0		854.76
	L 89023223	#18.0		845.66

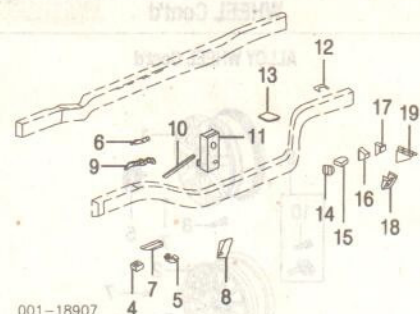
*Add'l Parts &/or Dealer Contact Required

#w/Lower Door Opening Frame & Impact Bar Removed, R&R Front Sidemember Using a Sleeved Butt-Joint, Includes Disconnecting Windshield Frame at Hinge Pillar and Prying Up Extension Panel to Expose Sidemember, Includes R&R Lower Floor Pan Extension Leaving a 50mm Flange for New Extension				
Support, Front	R 10247209		23.01	
	L 10247208		17.29	
2 Extension, Front	R/L 88957690-89	#21.5		479.40

#w/Lower Door Opening Frame & Rear Compartment Panel Removed, Section Front & Rear Using an Offset Lap-Joint, Includes Disconnecting Windshield Frame at Hinge Pillar, Prying Up Front Extension Panel to Expose Sidemember at Cowl, R&R Lower Floor Pan Extension Leaving a 50mm Flange for New Extension & Modifying or Removing Close-Out Panel, Tunnel Brace & R&R Lock Pillar Extension Leaving a 25mm Flange for New Extension				
3 Sidemember, Rear				
2004	R 89023226	#19.0		854.76
	L 89023225	#19.0		937.76
2005	R 89023226	#19.0		854.76
	L 89023225	#19.0		937.76
2006				
XLR	R 89023226	#19.0		854.76
	L 89023225	#19.0		937.76
XLR-V	R 19120980	#19.0		0.00
	L 89023225	#19.0		937.76
2007	R 19120980	#19.0		0.00
	L 89023225	#19.0		937.76

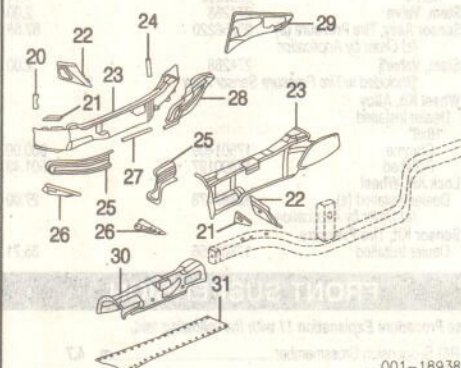
*Additional Parts &/or Dealer Contact Required

#w/Lower Door Opening Frame, Rear Compartment Panel & Impact Bar Removed, R&R Rear Sidemember Using a Sleeved Butt-Joint, Includes Modifying or Removing Close-Out Panel, Tunnel Brace & R&R Lock Pillar Extension Leaving a 25mm Flange for New Extension				
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001-18907

4 Bracket, Front Cross Frt	R 10260652			8.44
	L 10260651			7.96
5 Bracket, Front Cross Rear	R 10257866			8.77
	L 10257865			8.68
Reinf, Front Shock Mtg				
6 Upper	R 10414210		1.5	17.33
	L 10414209		1.5	18.95
7 Lower	R/L 10332592-1			4.32
8 Bracket, Lower Shock	R 10406522		3.5	23.39
	L 10406521		3.5	13.53
9 Bracket, Cont Arm	R/L 10421763-2		1.5	20.04
10 Brace, Tunnel	R 10425233			17.23
	L 10303474			17.39
11 Pillar, Hinge Otr-See Rocker/Pillars/Floor Section				
Reinf, Rear Shock Mtg				
12 Upper	R/L 10257876-5			3.51
13 Lower	R/L 10333601			4.21
14 Bracket, Rear Cross Front	R 10257868			9.82
	L 10257867			10.02
15 Bracket, Rear Cross Rear	R 10260656			7.96
	L 10260655			8.24
16 Brkt, Frt Up Cont Arm	R 10354748			7.58
	L 10413113			7.58
17 Brkt, Rear Up Cont Arm	R 10354748			7.58
	L 10281367			9.14
18 Bracket, Rear Shock	R 10393290		3.0	55.67
	L 10393289		3.0	26.65
19 Brace, Rear Compt Panel	R/L 10302064-3			29.24



001-18938

20 Bracket, Tunnel	R 10318019		.8	7.14
	L 10318018		.8	7.00
21 Extension, Tunnel	R/L 10250159-8		2.0	8.42
22 Panel, Upper Floor	R/L 1029953-2		2.5	18.96
23 Panel, Floor Tunnel-Not Serviced				
24 Bracket, Side Tunnel	R 10284288		.5	6.91
	L 10284287		.5	7.19
25 Brace, Front Tunnel	R 10328619		3.5	231.19
	L 10328618		3.5	109.43
26 Ext, Lower Floor Pan	R/L 10349264-3		2.5	33.43
27 Bracket, Upper Floor	R 10449845		.6	23.23
	L 10449844		.6	26.01
28 Brace, Rear Tunnel	R 10438456		4.0	208.61
	L 10438455		4.0	162.83
29 Extension, Outer Panel	R/L N.A.		2.5	0.00
30 Insulator, Floor Tunnel	15797097			108.71
*Order by Application				
31 Reinf, Tunnel Upper	15818293			75.00

WHEEL

Use Procedure Explanation 10 with the following text.

ALLOY WHEEL

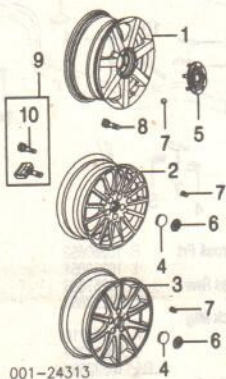
Add to R&L Spare Wheel & Tire Assy 2

Illustration Located in Next Column

Wheel, Alloy
18x8
1 7 Spoke

WHEEL Cont'd

ALLOY WHEEL Cont'd



001-24313

RPO-PD5	19122044	.3	771.34
RPO-QF8	9595386	.3	1330.23
2 15 Spoke			
RPO-N87	19149850	.3	700.68
3 19x8-1/2"			
RPO-QT8	88967406	.3	724.39
Cap, Center			
4 Small Cap			
18" Wheels	9596628	18.02	
19" Wheels	9595791	48.60	
5 Large Cap			
RPO-PD5	9596991	100.26	
RPO-QF8	9595622	77.16	
6 Emblem, Cap	9594778	55.95	
7 Nut, Lug			
2004	22526184	4.49	
2005	9594681	4.65	
2006-07			
XLR	9594681	4.65	
XLR-V	9595203	7.14	
8 Stem, Valve	274288	2.00	
9 Sensor Assy, Tire Pressure (a)	25758220	87.56	
(a) Order by Application			
10 Stem, Valve	274288	2.00	
Included w/Tire Pressure Sensor Assy			
Wheel Kit, Alloy			
Dealer Installed			
18x8"			
Chrome	17801409	900.00	
Polished	17800197	501.43	
Lock Kit, Wheel			
Dealer Installed (a)	12497478	27.00	
(a) Order by Application			
Sensor Kit, Tire Pressure			
Dealer Installed	17801156	35.71	

FRONT SUSPENSION

Use Procedure Explanation 11 with the following text.

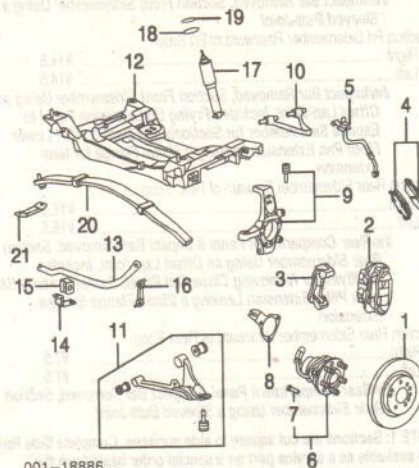
R&I Suspension Crossmember	m	4.7
R&I Suspension		
One Side	R/Lm	2.3
Both Sides	m	3.1
O/H Suspension (Includes R&I)		
One Side	R/Lm	3.4
Both Sides	m	4.7
Adjust Four Wheel Alignment	m	2.1
Adjust Front Wheel Alignment	m	1.5
Bleed Brake System	m	.6

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.

Illustration Located in Next Column

1 Rotor, Brake			
XLR	R/L 89060212	m	#.6 134.00
XLR-V	R/L 89060328	m	#.6 132.70
#R&R Both 1.0			
2 Caliper, Brake			
XLR	R/L 88955517-6	m	#.5 215.04
XLR-V	R 88967279	m	#.5 154.46
	L 88967278	m	#.5 172.96
3 Bracket, Caliper	R/L 88955518	m	#.5 41.47
#R&R Complete, R&R Both .8, w/Rotor Removed Deduct .3			
4 Pad Kit, Brake			
XLR	89060211	m	#1.0 150.68
XLR-V	88965625	m	#1.0 208.40
#Deduct .5 w/Each Brake Caliper Removed			
5 Hose, Brake	R/L 15802378-7	m	#.3 35.26
#w/Caliper Removed Deduct .2			
6 Hub Assy w/Bearing	R/L 7470569	m	#1.1 424.86



001-18886

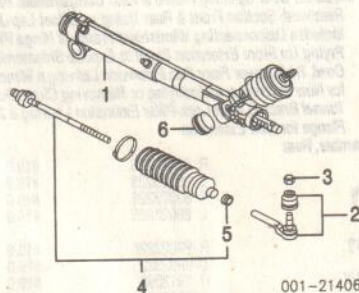
Sensor, Front Speed	Serviced w/Hub Assy w/Bearing		
7 Stud, Wheel	R/L 9592032	m	4.25
#Included w/Hub Assy w/Bearing			
8 Shield, Bearing	R/L 10263082-1	m	#1.1 4.33
9 Knuckle, Steering	R 88965638	m	#1.1 145.42
	L 88965637	m	#1.1 191.60
#R&R One Side Complete, Includes R&R Rotor, R&R Both Sides			
2.0			
10 Arm, Upper Control	R 10356431	m	#.8 141.33
	L 10356433	m	#.8 141.33
#R&R Both 1.4, w/Knuckle Removed Deduct .4			
11 Arm, Lower Control			
XLR	R 10339918	m	#1.9 238.12
	L 10339919	m	#1.9 231.86
XLR-V	R/L 10302907-6	m	#1.9 252.23
12 Crossmember, Frt	15864492	m	#6.4 658.36
#Not Included in O/H			
Bolt, Crossmember			
Front	R/L 11518501	m	8.10
Rear	R/L 11518500	m	8.10
13 Shaft, Stabilizer	10323433	m	#1.0 97.63
#Includes R&R Stabilizer Links, Brackets & Bushings, Not			
Included in O/H			
14 Bracket, Bushing	R/L 15281710	m	#.3 6.21
15 Bushing, Stabilizer Shaft			
XLR	R/L 10436127	m	#.3 10.89
XLR-V	R/L 15806421	m	#.3 10.89
#R&R One Side Complete, Not Included in O/H			
16 Link, Stabilizer	R/L 15288535	m	#.4 30.74
#R&R Complete, Not Included in O/H			
17 Absorber, Shock	R/L 88952527	m	#.5 861.38
#R&R Both .8, Included in R&R Lower Control Arm			
18 Insulator, Shock	R/L 10157967	m	5.04
19 Retainer, Shock	R/L 14093133	m	3.51
20 Spring, Leaf			
Stamped AKN	10340617	m	#1.5 346.86
Stamped LPW	15233394	m	#1.5 357.95
#Included in R&R Lower Control Arm			
21 Retainer, Spring (2)	10280659	m	6.93

FRONT STEERING LINKAGE/GEAR

R&I Steering Gear m #4.3

#Included in R&R Front Crossmember

NOTE: R&I/R&R Does Not include adjust wheel alignment.

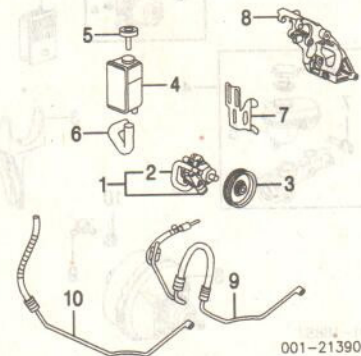


001-21406

1 Gear, Steering			
2004	88952522	m	4.5 R609.42
2005-07	88964583	m	4.5 R723.08
2 End, Tie Rod	R/L 26086581	m	.3 126.47
3 Nut, Tie Rod End	R/L 3537772	m	2.26
4 Rod Assy, Inner Tie	R/L 26055105	m	#1.8 108.42
#Includes R&R Tie Rod End			
5 Nut, Tie Rod	R/L 26017267	m	9.89
#Included w/Inner Tie Rod Assy			
6 Cover, Housing	7846884	m	23.32

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STEERING PUMP



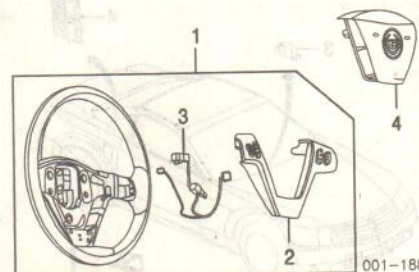
001-21390

1 Pump Assy, Steering	15824425	m	3.2 208.05
2 Tube, Pump Inlet			
2004-05	88955554	m	.8 13.89
2006-07	06 88955554	m	.8 13.89
XLR	07 19133668	m	.8 13.89
	19133697	m	.8 32.77
XLR-V			
#Included w/Steering Pump Assy			
3 Pulley, Pump			
4.4L Eng	N.A.	m	#2.0 0.00
4.6L Eng	12568170	m	#2.0 37.30
#Included in R&R Power Steering Pump			
4 Reservoir, Pump			
2004	10371822	m	.8 d29.97
2005			
1st Design	10371822	m	.8 d29.97
2nd Design	15211489	m	.8 69.16
2006-07	15211489	m	.8 69.16
5 Cap, Reservoir	04-05 10317982	m	24.77
	06-07 89047681	m	38.32
6 Bracket, Reservoir			
4.6L Eng	12569061	m	#.2 4.26
#w/Reservoir Removed			
7 Hose, Reservoir Inlet			
2004	10348969	m	.8 22.39
2005	15240032	m	.8 21.53
2006-07			
XLR	15240032	m	.8 21.53
XLR-V	15143863	m	.8 42.63
8 Brkt, A/C Pwr Steering-See A/C Heater/Ventilation Section			
9 Hose, Gear Inlet			
XLR	15859803	m	2.6 99.02
XLR-V	15143860	m	2.6 98.77
10 Cooler, Steering Fluid	15274938	m	1.0 76.68
Belt, Drive-See Cooling Section			

STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM



001-18889

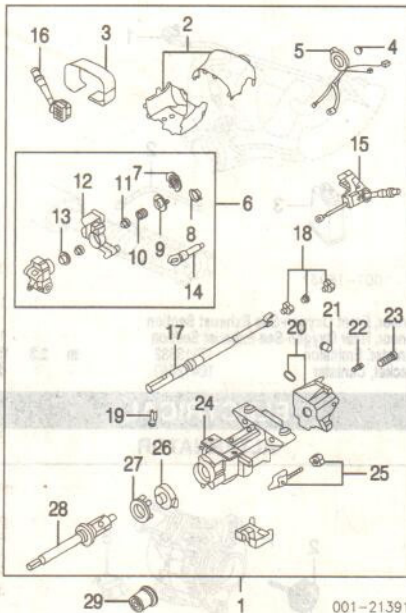
1 Wheel Assy, Steering			
XLR			
Leather Wrapped			
Black	10346529	m	.8 414.50
Shale	10346528	m	.8 414.50
Leather/Wood			
2004			
Black	10346531	m	.8 414.50
Shale	10346532	m	.8 398.56
2005-06			
Light Wood			
Black	10346531	m	.8 414.50
Shale	10346532	m	.8 398.56
Dark Wood			
Black	10353052	m	.8 306.34
Shale	10353053	m	.8 306.34
2007 (a)			
Light Wood	15267449	m	.8 835.37
Dark Wood	15267451	m	.8 820.11
XLR-V	15860106	m	.8 508.42
(a) Order by Application			
2 Switch, Radio Control			

Leather Wrapped	10332652	m	.3	203.51
Leather/Wood	10332651	m	.3	195.68
3 Harness, Wiring	16868645	m		21.39

(b) Included w/Steering Wheel Assy
4 Module, Driver Air Bag-See Air Bag System Section

COLUMN TILT

R&I Steering Column	m	3.8
O/H Steering Column Assy (Includes R&I)	m	4.8



1 Column Assy, Steering (b)	26101907	m	4.4	1097.61
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(b) Order by Application				
--------------------------	--	--	--	--

2 Cover, Column Trim	26089791	m	#.9	46.63
Black	26090264	m	#.9	43.86
Shale				

3 Cover, Housing	26089793	m	#.9	51.58
Black	26090265	m	#.9	48.51
Shale				

#R&R Complete				
---------------	--	--	--	--

4 Ring, Snap	274414	m		1.28
5 Coil, SIRT-See Air Bag System Section	26089795	m	4.8	314.27
6 Housing Assy, Column	26094187	m		32.43
7 Plate, Shaft (a)	26049186	m		4.86
8 Cam, Column (a)	26044739	m		7.80
9 Cam, Turn Sig Cancel (a)	26055299	m		4.25
10 Spring, Upper Shaft Bearing (a)	15231641	m		8.95
11 Seat, Upper Bearing (a)	26094275	m		10.84
12 Bracket, Turn Signal Switch (a)	26078225	m		44.46
13 Bearing, Shaft (a) (2)	26074286	m		194.60
14 Shaft, Upper Steering (a)				

(a) Included w/Column Housing Assy				
15 Switch, Turn Signal	1999392	m	1.2	87.68
16 Switch, W/S Wiper/Washer	1999365	m	1.2	30.64
17 Shaft, Lower Steering	10307795	m	.9	78.89
18 Sphere Kit, Strg Shaft	26066321	m	3.2	6.58
19 Bolt, Shaft	11514597	m		5.15
20 Support, Column	26078023	m		52.54
21 Pin, Column Pivot (2)	26036521	m		4.86
22 Bolt, Support (4)	26064458	m		4.93
23 Spring, Tilt	26100228	m		15.14
24 Jacket, Column	26089801	m		243.67
25 Actuator, Telescopic	26094026	m	2.6	23.06
Switch, Ignition	10354848	m	1.4	37.97
26 Sensor, Steering Wheel Position	15231656	m	2.7	69.77
27 Retainer, Shaft	26075084	m		79.32
28 Shaft, Upper Inter Strg	10307797	m		162.05
(b) Included w/Steering Column Assy				
29 Seal, Lower Column	10343035	m		23.16

ENGINE/TRANS

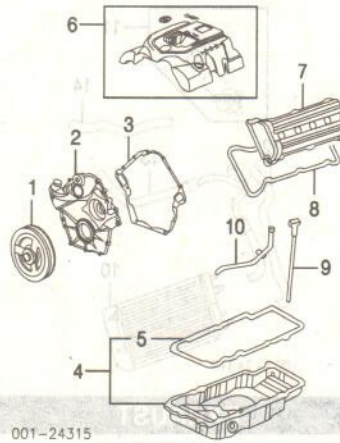
Use Procedure Explanation 12 with the following text.

4.4L ENG

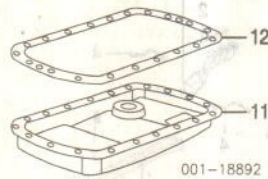
R&I Engine/Trans Assy	m	14.4
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Illustration Located in Next Column

1 Balancer/Pulley, Crankshaft	12600144	m	#6.0	218.67
#Includes R&I Steering Gear				
2 Cover, Timing	89018044	m	#7.7	152.05
#Includes R&R Crankshaft Pulley				
3 Gasket, Timing Cover	12593627	m		25.05
4 Pan Assy, Oil	12600063	m	#1.3	310.56
#w/Front Crossmember Removed				



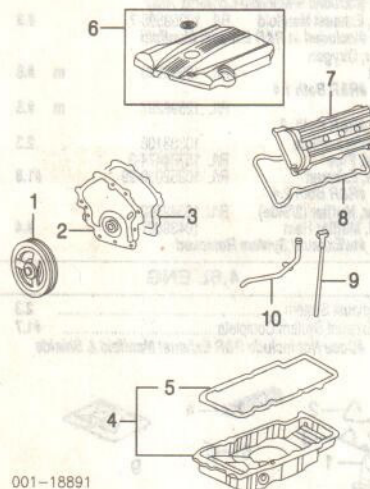
5 Gasket, Oil Pan	12568928	m		48.19
#Included w/Oil Pan Assy				
6 Cover, Upper Engine	12589755	m	.3	241.88
7 Cover, Valve	R 12591269	m	#1.3	176.67
L 12591268		m	#1.3	167.51
#R&R Both 2.4				
8 Gasket, Valve Cover	R/L 12576394-5	m		23.67
9 Dipstick, Eng Oil	12585399			14.51
10 Tube, Eng Dipstick	12571268		.7	7.16



11 Pan, Trans Oil	96042794	m	1.0	112.43
5 Speed	24235015	m	1.0	30.47
6 Speed				
12 Gasket, Trans Pan	96042862	m		11.90
5 Speed	24224781	m		16.21
6 Speed				

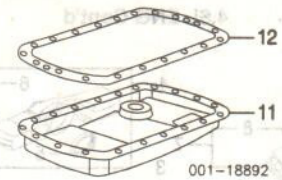
4.6L ENG

R&I Engine/Trans Assy	m	14.4
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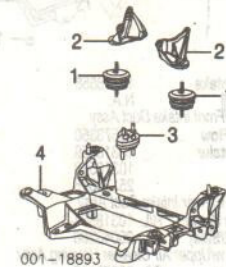
1 Balancer/Pulley, Crankshaft	12564349	m	#6.0	162.84
#Includes R&I Steering Gear				
2 Cover, Timing	89017798	m	#7.7	99.40
#Includes R&R Crankshaft Pulley				
3 Gasket, Timing Cover	12576673	m		12.12
4 Pan Assy, Oil	12567514	m	#1.3	262.49
#w/Front Crossmember Removed				
5 Gasket, Oil Pan	12568928	m		48.19
#Included w/Oil Pan Assy				
6 Cover, Upper Engine	12594500	m	.3	108.79
7 Cover, Valve	04 R 12590291	m	#1.3	143.74
L 12589229		m	#1.3	122.32
05 R 12590291		m	#1.3	143.74
L 12591264		m	#1.3	122.32
06-07 R 12591269		m	#1.3	176.67
L 12591268		m	#1.3	167.51
#R&R Both 2.4				
8 Gasket, Valve Cover	R/L 12576394-5	m		23.67

9 Dipstick, Eng Oil	12585399			14.51
10 Tube, Eng Dipstick	12571268		.7	7.16



11 Pan, Trans Oil	96042794	m	1.0	112.43
5 Speed	24235015	m	1.0	30.47
6 Speed				
12 Gasket, Trans Pan	96042862	m		11.90
5 Speed	24224781	m		16.21
6 Speed				

ENGINE/TRANS MOUNTS

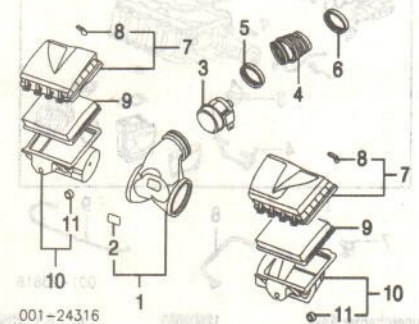


1 Mount, Eng	R/L 10438289	#4.3	107.89
4.4L Eng	R/L 10438289	#4.3	107.89
4.6L Eng			
#R&R Both 4.6			
2 Bracket, Mount	R 10438291	#.3	81.23
L 10438743		#.3	81.23
#w/Mount Removed			
3 Mount, Trans	10352421	2.1	101.52
4 Support, Rear Trans	15864493	#3.6	615.83
(b) Order by Application			
#Includes R&R Trans Mount			

AIR CLEANER

4.4L ENG

R&I Air Cleaner Assy	R/L	.3
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1 Duct Assy, Front Intake	15804965	.3	322.03
2 Label, Air Cleaner	N.A.		0.00
#Included w/Front Intake Duct Assy			
3 Sensor, Mass Air Flow	12576410	.3	84.22
4 Duct, Air Outlet	15804964		75.08
Clamp			
5 Front	N.A.		0.00
6 Rear	N.A.		0.00
7 Housing Assy, Upper Air Cleaner	R 10342022	.2	118.66
L 10342023		.2	118.66
8 Clip, Retainer (b) (2/Side)	R/L 25043286		2.54
(b) Included w/Upper Air Cleaner Housing Assy			
9 Element, Air Cleaner	R/L 10342024	.3	0.00
10 Housing Assy, Lower Air Cleaner	R 10320479	.4	95.24
L 10320478		.4	93.37
11 Insulator, Housing (c)	R/L N.A.		0.00
(c) Included w/Lower Air Cleaner Housing Assy			

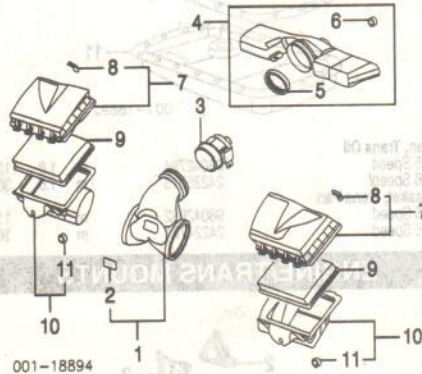
4.6L ENG

R&I Air Cleaner Assy	R/L	.3
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<http://www.XLR-Net.com>

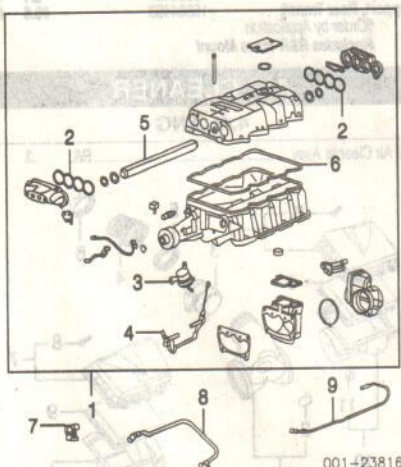
AIR CLEANER Cont'd

4.6L ENG Cont'd



1 Duct Assy, Front Intake	10318558	.3	108.78
2 Label, Air Cleaner	N.A.		0.00
<i>Included w/Front Intake Duct Assy</i>			
3 Sensor, Mass Air Flow	12573350	m .4	243.38
4 Duct Assy, Rear Intake	10318559	.2	126.78
5 Clamp, Duct (a)	10318566		7.26
6 Insulator, Duct (a)	25179816		.97
<i>(a) Included w/Rear Intake Duct Assy</i>			
7 Housing Assy, Upper Air Cleaner	R/L 10318554-3	.2	105.42
8 Clip, Retainer (b) (2/Side)	R/L 25043286		2.54
<i>(b) Included w/Upper Air Cleaner Housing Assy</i>			
9 Element, Air Cleaner	R/L 25099149	.3	0.00
10 Housing Assy, Lower Air Cleaner	R 10320479	.4	95.24
	10320478		93.37
11 Insulator, Housing (c)	R/L 25179816		.97
<i>(c) Included w/Lower Air Cleaner Housing Assy</i>			

SUPERCHARGER/INTERCOOLER

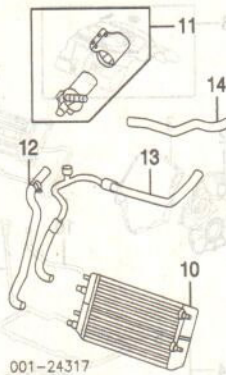


1 Supercharger Assy	12602083	m .63	2850.00
2 Gasket, Supercharger Outlet (2)	89018060	m	131.02
3 Actuator, By-Pass Valve	12591191	m .13	163.81
4 Cable, Valve Control	12591187	m .43	41.54
5 Tube	89018061	m .5	8.93
<i>#w/Supercharger Assy Removed</i>			
6 Gasket, Supercharger	12588799	m	60.28
<i>Included w/Supercharger Assy</i>			
7 Valve, By-Pass	12590392	m 1.0	0.00
8 Tube, PCV	12581956	m	11.72
9 Hose, By-Pass	12590391	m	8.33

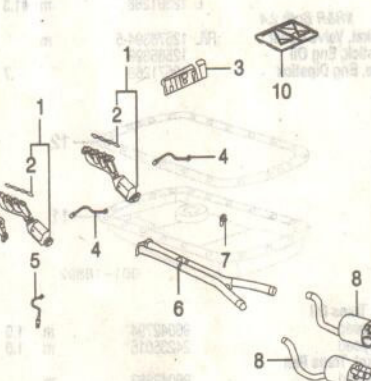
Illustration Located in Next Column

10 Cooler, Supercharger Air	10346011	m 1.1	256.79
11 Pump, Supercharger Coolant	22718756	m .9	460.95
12 Hose, Cooler	19129888	m .8	33.35
13 Pipe, Cooler	19130182	m .9	17.95
14 Hose, Upper Water	19130181	m .8	33.35

<http://www.XLR-Net.com>



**EXHAUST
4.4L ENG**

R&I Exhaust System	2.3
R&R Exhaust System Complete	#2.7
#Does Not Include R&R Manifolds or Heat Shields	
	

4.6L ENG

R&I Exhaust System 2.3
 R&R Exhaust System Complete #1.7
#Does Not Include R&R Exhaust Manifold & Shields

001-18895

1	Manifold, Exhaust	04-06 R/L 12567589-8	m	#.7	442.86
		07 R/L 12606640-1	m	#.7	442.86

#w/Engine/Trans Assy Removed

2	Sensor, Front Oxygen	R/L 12567073	m	#.5	119.22
3	Sensor, Rear Oxygen	R/L 12567072	m	#.5	85.10

#Each Additional .3

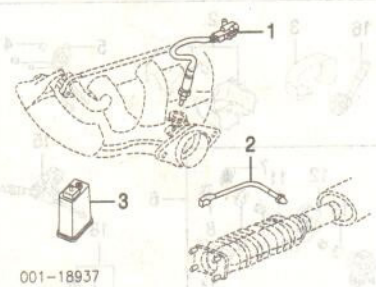
4	Shield, Heat	R/L 10259598-7		#.3	8.94
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#w/Exhaust System Removed

5	Pipe, Intermediate	10339658		2.3	266.86
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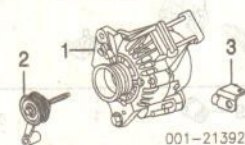
6 Hanger, Pipe	10436650		20.69
7 Muffler w/Tail Pipe	R 10343507	#1.8	312.98
	L 10343506	#1.8	323.94
<i>#R&R Both 2.4</i>			
8 Hanger, Muffler	R/L 10349582		12.07
9 Shield, Muffler Heat	10439697	#.4	33.70
<i>#w/Exhaust System Removed</i>			

EMISSION SYSTEM



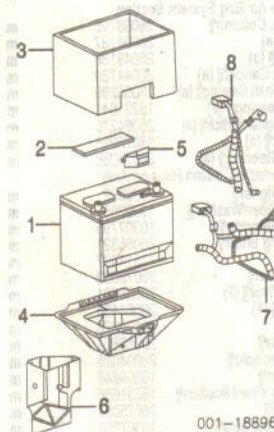
1 Sensor, Front Oxygen-See Exhaust Section			
2 Sensor, Rear Oxygen-See Exhaust Section			
3 Canister, Emission Bracket, Canister	17113332	m 2.3	153.56
	10412640		23.79

**ELECTRICAL
ALTERNATOR**



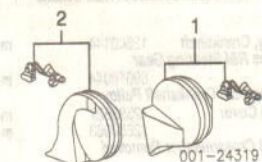
1 Alternator	10440924	m #1.7	463.43
<i>#w/Front Crossmember Removed</i>			
2 Pulley, Idler	12604642	m .7	149.02
3 Brace, Alternator Belt, Drive-See Cooling Section	12576390		15.27

BATTERY



1 Battery	N.A.	.4	0.00
2 Label, Battery Caution-See Information Labels Section			
3 Insulator, Battery	10305081		18.68
4 Tray, Battery	10268430	#.8	8.60
<i>#Includes R&R Battery</i>			
5 Retainer, Battery	14005061		3.33
6 Support, Battery	10400530		26.49
7 Cable, Positive Battery	88987107	.9	49.50
8 Cable, Negative Battery	88987106	.8	32.00

HORN.

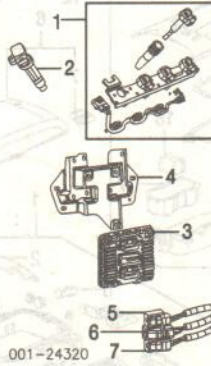


1 Horn, High Note	89046917	#.6	57.38
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2 Horn, Low Note 12368062 #.6 60.44
#R&R Complete

IGNITION

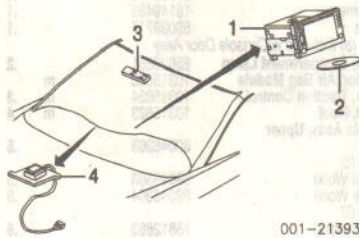
R&R Ignition Coils Complete m 1.0



001-24320

1	Coil, Ignition				
	4.4L Eng (8)	06 12594176	m	.6	69.30
		07 12597745	m	.6	89.28
2	4.6L Eng				
	2004-05 (2)	12585765	m	.6	221.52
	2006				
	1st Design (2)	89017778	m	.6	270.98
	2nd Design (8)	12594176	m	.6	69.30
	2007	12597745	m	.6	89.28
3	Module, Powertrain Control				
	4.4L Eng	06 12603530	m	.9	383.88
		07 12605843	m	.9	399.24
		12576523	m	.9	597.30
		10307440	m		19.23
4	Bracket, Module				
	Connector, Module				
	Upper	88953346	m		44.30
	Center	88953274	m		29.30
	Lower	88953347	m		4.50

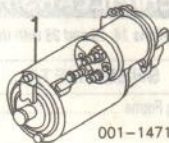
NAVIGATION SYSTEM



001-21393

1	Display, Information	See Instrument Panel Section			
		Service w/Radio			
2	Disc, Navigation	15230351			d966.70
		Order by Application			
3	Antenna, Telephone	10333600	m	.5	100.66
	Receiver, Traffic Info	25748918	m	.6	403.50
4	Antenna, Navigation	10341155	m	.8	0.00

STARTER



001-14713

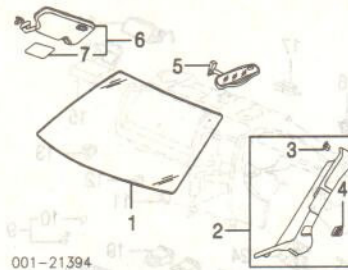
1	Starter				
	4.4L Eng	89017760	m	1.9	R334.89
	4.6L Eng				
	2004	10465558	m	1.9	R310.47
	2005				
	1st Design	10465558	m	1.9	R310.47
	2nd Design	89017760	m	1.9	R334.89
	2006-07	89017760	m	1.9	R334.89

WINDSHIELD

Use Procedure Explanation 13 with the following text.

R&L Windshield #3.3

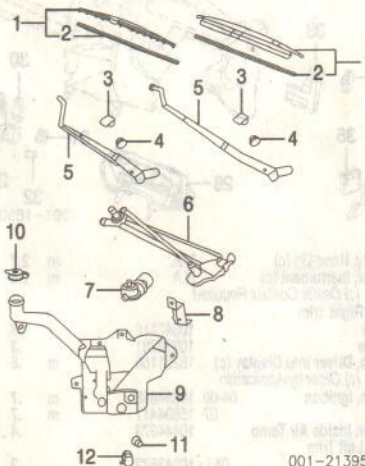
#Includes R&R Air Inlet Panels, Includes Clean Up Old Adhesive as Necessary

<http://www.XLR-Net.com>

001-21394

1	Glass, Windshield				
	Cadillac				
	w/HUD	10346794	#3.0		1661.00
	w/o HUD	10346795	#3.0		1678.00
	NAGS				
	w/HUD	DW01617GBY	#3.0		1487.00
	w/o HUD	DW01616GBY	#3.0		1658.75
	Order by Application				
	#Includes Clean Up Old Adhesive as Necessary				
	Adhesive, Glass	N.A.			0.00
	Spacer, Windshield	10407149			3.61
2	Moulding Assy, Windshield Garnish				
	Black	04 R 10316722	.2		116.59
		L 15266984	.2		116.58
		05-07 R 21994520	.2		116.59
		L 15266984	.2		116.58
	Shale	R/L 21994518-9	.2		116.59
		R/L 10289034	.2		4.25
3	Clip, Moulding (a) (3/Side)				
4	Outlet, Defroster (a)				
	Black	R 10338544			37.35
		L 10338545			36.09
	Shale	R/L 10338546-7			37.35
	(a) Included w/Windshield Garnish Moulding Assy				
5	Mirror, Rear View				
	w/GPS	10332505	.2		314.10
	w/o GPS	10352611	.2		261.58
	Order by Application				
6	Visor Assy, Sun				
	w/GDO				
	Black	R 10334543	.2		146.89
		L 10334544	.2		326.77
	Shale	R 10334541	.2		146.17
		L 10334542	.2		326.77
	w/o GDO				
	Black	R 10334543	.2		146.89
		L 10354104	.2		150.73
	Shale	R 10334541	.2		146.17
		L 10354103	.2		150.73
7	Label, Air Bag Caution (d)				
	2004-05				
	English/French	R/L 15006354			16.40
	English/Spanish	R/L 15063549			12.84
	2006-07	R/L 15087345			17.41
	(d) Included w/Sun Visor Assy				

WIPER SYSTEM



001-21395

1	Blade Assy, Wiper	R 10306221	.1		25.00
		L 10436444	.1		25.00
2	Insert, Wiper	R/L 88987072-1	.1		13.00
	#Includes w/Wiper Blade Assy				
3	Cover, Nut	R/L 10341324			4.63
4	Nut, Wiper Arm	R/L 11519712			6.03
5	Arm, Wiper	R 10436442	#.2		56.82
		L 10436443	#.2		57.80
	#Includes R&R Wiper Blade Assy or Insert				
6	Module, Wiper	10346186			257.12
7	Motor, Wiper	88987070			138.80
8	Bracket, Motor	10438492			4.23
9	Reservoir, Washer	88987073			78.56
10	Cap, Reservoir	25731418			5.58
11	Switch, Fluid Level	12335753			17.33

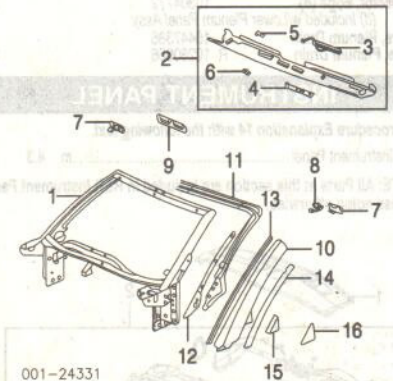
12 Pump, Washer (a) 12335752 62.56
(a) Order by Application

COWL & DASH

Use Procedure Explanations 14 and 28 with the following text.

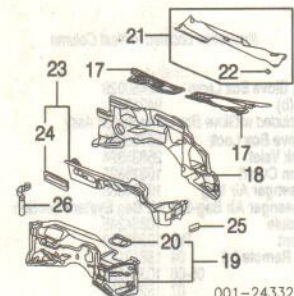
Refinish Windshield Frame	2.0
Refinish Side Moulding	R/L .5

NOTE: If the Windshield Frame is damaged it should not be repaired. Manufacturer recommends replacement to insure structural integrity of the vehicle.



001-24331

1	Frame, Windshield (Aluminum)				
	2004	10382402	#7.0		1226.53
	2005				
	To 1-10-05	10382402	#7.0		1226.53
	From 1-11-05	15275965	#7.0		1226.53
	2006-07	15275965	#7.0		1226.53
	#w/Windshield, Fenders, Doors, Upper Plenum Panel, Instrument Panel & Necessary Bolted Parts & Assemblies Removed				
2	Moulding Assy, Upper				
	Black	04 10346240	#.8		489.02
		05-07 15266986	#.8		115.54
	Shale	04 10346239	#.8		498.80
		05 10352597	#.8		115.54
	Cashmere	15846712	#.8		457.66
	Order by Application				
	#Includes R&R Side Reveal Mouldings & Sun Visors				
3	Microphone, Telephone (a)				
	2004-06				
	Black	10318958			158.49
	Shale	10318959			138.13
	2007				
	w/Platinum Pkg	15849955			48.63
	w/o Platinum Pkg	15285919			48.63
4	Bezel, Microphone (a)				
	2004-06				
	Black	10318961			11.40
	Shale	10318962			10.84
	2007				
	w/Platinum Pkg	15849954			3.93
	w/o Platinum Pkg	15267253			0.00
		10431661			4.21
5	Clip, Retainer (a) (2)				
	Black	10346243			19.83
	Shale	10346242			19.83
	(a) Included w/Upper Moulding Assy				
7	Guide, Latch Pin-See Hardtop Section				
8	Switch, Top Position				
	Shim, Guide	R/L 88957045			13.13
9	Bezel, Latch				
	Black	10344118			36.25
	Shale	10344117			36.25
10	Moulding, Frame Side (P)	R/L 15217065-6	.3		136.17
	(P) Paint to Match				
11	Weatherstrip, Frame	15270583			498.37
12	Adhesive, Weatherstrip	R/L 10347381-2			17.09
13	Moulding, Side Reveal	R/L 10341201			21.97
14	Retainer, Frame	R/L 15224684-3			160.84
15	Retainer, Frame Cover	R/L 10305818-9			19.15
16	Cover, Frame	R 10305816			32.30
		L 10305817			33.70



001-24332

17	Screen, Air Inlet	R 10345908	#.5		56.80
		L 10345909	#.5		85.67

COWL & DASH Cont'd

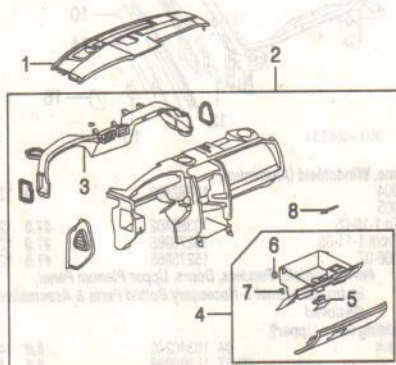
#Includes R&R Wiper Arms & Right Air Inlet Screen			
18 Barrier, Sound	10345680		66.01
19 Panel Assy, Dash	25775307		300.59
20 Cover, Brake Pedal Housing (b)	10440599		14.14
(b) Included w/Dash Panel Assy			
21 Panel Assy, Upper Plenum	04-05 10440588	.8	94.75
	06-07 15786572	.8	115.00
22 Plate, Instrument Cluster (c)	10391573		4.39
(c) Included w/Upper Plenum Panel Assy			
23 Panel Assy, Lower Plenum	04-05 10340885		143.28
	06-07 10345722		143.31
24 Protector, Edge (d)	10304772		29.50
(d) Included w/Lower Plenum Panel Assy			
25 Valve, Plenum Drain	L 10447386		3.66
26 Tube, Plenum Drain	R 10280066		32.02

INSTRUMENT PANEL

Use Procedure Explanation 14 with the following text.

R&I Instrument Panelm 4.3

NOTE: All Parts in this section are included in R&I Instrument Panel unless noted otherwise.



001-18902

1 Panel, Upper Trim			
Black	04-05 15246026	2.2	754.35
	06-07 15297282	2.2	994.68
Cashmere/Pewter	15845496	2.2	988.85
Shale	15246025	2.2	754.35
Sensor, Ambient Light	25713063	.3	27.42
Bar, Inst Panel Tie-See Rocker/Pillars/Floor Section			
2 Panel Assy, Instrument			
XLR		m	#6.6
Black	15913738	m	#6.6 676.29
Shale	15246932	m	#6.6 505.00
XLR-V		m	#6.6
Black	15241040	m	#6.6 515.16
Cashmere/Pewter	15913739	m	#6.6 676.28
Shale	15241039	m	#6.6 515.16

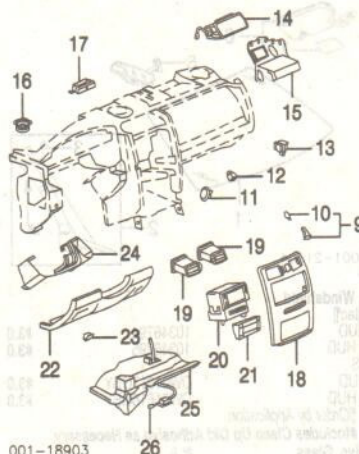
#Includes R&R Upper Trim Pad

3 Duct, Air	10303885	.8	60.77
4 Box Assy, Glove			
2004-05			
Black	10354238	.6	159.83
Shale	10354237	.6	190.30
2006-07			
Black	15913751	.6	190.32
Cashmere	15913752	.6	190.32
Shale	15913750	.6	190.32
5 Handle, Glove Box (a)			
Black	04-06 10340963	.1	51.73
	07 15820796	.1	30.61
Shale	10340964	.1	51.73
6 Bumper, Glove Box (a)	R/L 10285822		19.83
7 Stop, Glove Box (a)	R/L 10446032		4.04
(a) Included w/Glove Box Assy			
8 Striker, Glove Box	10313968	.2	36.57
(b) Included w/Instrument Panel Assy			
Harness, Instrument Panel (c)	10367700	m	# 2987.80
(c) Order by Application			
#Not Included in R&I Instrument Panel			

Illustration Located in Next Column

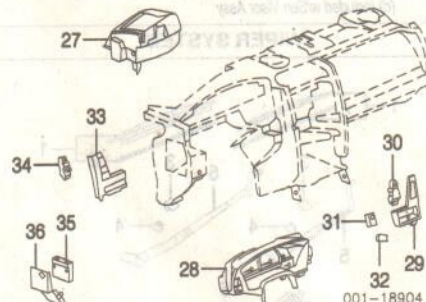
9 Switch Assy, Glove Box Lamp	12450028	.2	6.61
10 Bulb, Lamp (b)	9421330		.74
(b) Included w/Glove Box Lamp Switch Assy			
Cylinder, Glove Box Lock	25756089	.1	20.46
11 Switch, Trunk Valet	25835324	.2	21.11
12 Switch, Alarm Cutoff	10315825	.2	22.95
13 Switch, Passenger Air Bag	10334685	m	.3 60.98
14 Module, Passenger Air Bag-See Air Bag System Section			
15 Speaker, Module	10354245		156.91
16 Speaker, Front	R/L 10302898	.3	34.18
17 Transmitter, Remote (c)	04 15819143		483.00
	05-06 10354922		120.00
	07 15294306		129.00
18 Plate, Trim (c)	04-05 15246036	.7	427.43

<http://www.XLR-Net.com>



001-18903

	06-07	15246039		.7	537.33
(c) Order by Application					
19	Duct, Center Air	R 10351439		#1.8	60.25
		L 10351440		#1.8	61.45
#R&R Complete					
20	Radio (c)	N.A.		.6	0.00
(c) Dealer Contact Required					
Display, Information-Serviced w/Radio					
	Amplifier	15254600	m	.4	970.08
21	Control, Heater/ A/C				
	2004-05	15255540	m	.6	551.46
	2006-07				
	XLR				
	1st Design	10369311	m	.6	807.89
	2nd Design	15299606	m	.6	826.13
	XLR-V	15855707	m	.6	807.89
22	Panel, Knee Bolster				
	Black	10343767		.4	131.53
	Cashmere	15269263		.4	114.33
	Shale	15246016		.4	118.02
	Microphone, Interior Noise	15240415	m	.3	43.54
23	Switch, Fuel Door/Trunk Release				
	Black	10335750		.3	69.41
	Shale	10340593		.3	39.18
		15219019			127.07
24	Bracket, Knee Bolster				
25	Panel, Insulation				
	Black	R/L 10342409-10		.4	120.68
	Cashmere	R/L 15269276-5		.4	41.35
	Shale	R/L 10342407-6		.4	120.68
		R/L 9421330			.74
26	Bulb, Illumination				



001-18904

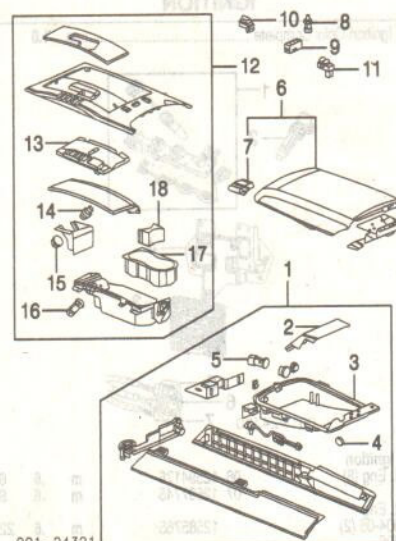
27 Display, Head-Up (c)	N.A.	m	2.7 0.00
28 Cluster, Instrument (c)	N.A.	m	2.4 0.00
(c) Dealer Contact Required			
29 Plate, Right Trim			
Black	10347116	.3	16.50
Shale	10392761	.3	53.96
30 Switch, Driver Info Display (c)	15251160	m	.5 26.75
(c) Order by Application			
31 Switch, Ignition	04-06 10354848	m	.7 37.97
	07 15894411	m	.7 42.20
	10444273	m	.4 102.95
32 Sensor, Inside Air Temp			
33 Plate, Left Trim			
Black	04 L 10343572	.2	0.00
	05 L 10392765	.2	53.97
	06-07 L 15793853	.2	71.96
	L 15793854	.2	45.28
Cashmere	04 L 10343571	.2	0.00
Shale	05 L 10392764	.2	53.97
	06 L 15246042	.2	53.97
	07 L 15793854	.2	45.28
34 Switch, Dimmer	N.A.	m	2.3 0.00
35 Module, Column Control	10387604	m	1.4 173.80
36 Bracket, Module	10327468		0.00

CENTER CONSOLE

Use Procedure Explanation 14 with the following text.

R&I Console Assy5

NOTE: All Parts in this section are included in R&R Console Assy unless noted otherwise.



001-24321

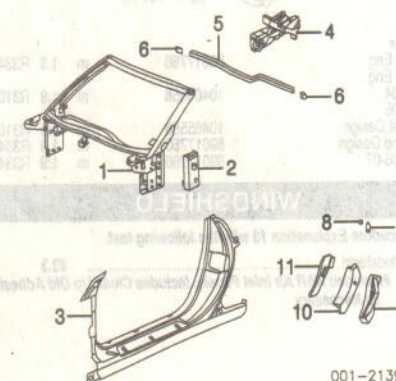
1 Console Assy, Lower			
Black	89039712	.9	264.92
Cashmere	19149483	.9	239.45
Shale	89039713	.9	264.92
2 Cover, Console	10318899	.3	47.11
3 Compartment, Console-Serviced w/Console Assy			
4 Retainer, Compartment (2)	16754704		.69
5 Receptacle, Accessory Pwr	12450044		8.43
(b) Included w/Lower Console Assy			
6 Door Assy, Console			
Black	89039714	.2	265.98
Cashmere	19149484	.2	334.84
Shale	89039715	.2	258.22
7 Latch, Door (a)			
Black	89039716	.1	44.91
Cashmere	19149485	.1	41.60
Shale	89039717	.1	43.17
(a) Included w/Console Door Assy			
8 Switch, Compartment Lamp	25628851	.2	3.00
9 Indicator, Air Bag Module	10315828	m	.4 47.40
10 Switch, Traction Control	10315824	m	.3 16.12
11 Switch, Roof	10315823	m	.4 14.40
12 Console Assy, Upper			
2004	89046303	.5	646.50
2005 (c)			
Light Wood	89046303	.5	646.50
Dark Wood	89046304	.5	646.50
2006-07			
Light Wood	15812683	.5	579.76
Dark Wood	15812684	.5	579.76
(c) Order by Application			
13 Indicator, Shift (b)	04 10342942	.3	182.35
	05-07 15237551	.3	186.00
	11516141		9.67
14 Element, Lighter (b) (c)			
(c) Order by Application			
15 Retainer, Lighter (b)	25749635		4.47
16 Housing, Lighter (b)	12450043		11.76
17 Holder, Cup (b)	10333262		28.58
18 Spacer, Compartment (b)	10333263		28.58
(b) Included w/Upper Console Assy			

ROCKER/PILLARS/FLOOR

Use Procedure Explanations 14, 15 and 28 with the following text.

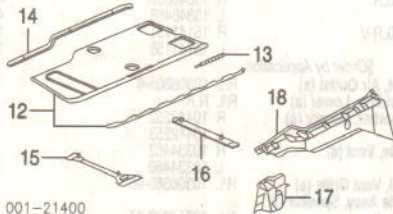
SHEET METAL

Refinish Door Opening Frame R/L 1.8



001-21399

1 Frame, Windshield-See Cowl & Dash Section	04 R 10399136	#4.5	68.86
2 Pillar, Hinge Otr	L 10339091	#4.5	99.82
	05-07 R/L 15243203-4	#4.5	68.86
Pillar, Hinge Inr	R 10409988	#2.5	27.89
	L 10409987	#2.5	28.45
#w/Windshield Frame Removed			
3 Frame, Frt Door Opening	R 15226491	#9.0	428.01
	L 15226492	#9.0	443.03
#w/Door & Quarter Panel Removed			
Adhesive, Panel Bonding	89020330		89.66
4 Bracket, Strg Column	04 10335930		197.18
	05-07 12994224		167.59
5 Bar, Inst Panel Tie	10370499	.8	174.91
6 Extension, Tie Bar	R 10413433		17.04
	L 10290612		13.06
7 Pin, Retainer (2/Side)	R/L 11516344		4.25
8 Retainer, Tie Bar	R/L 20538173		4.70
9 Extension, Lock Pillar-See Rear Body Section			
10 Panel, Outer Lock Pillar-See Rear Body Section			
11 Panel, Inner Lock Pillar-See Rear Body Section			

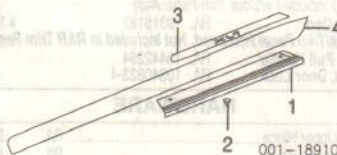


001-21400

12 Panel, Floor	R 89023042	#3.0	347.50
	L 89023043	#3.0	339.48
#w/Seat & Carpeting Removed			
13 Support, Outer	R/L 10419275		4.25
14 Support, Inner	R/L 10257728-7		23.01
15 Bar, Front Support	R/L 15908444	.5	21.08
16 Bar, Rear Support	R/L 10410261		14.52
17 Panel, Rear Pillar	R/L 10304575-4		22.68
18 Frame, Rear Compt	R/L 10342946-7	s #3.0	288.01
#w/Quarter Panel Removed			

EXTERIOR TRIM

Refinish Rocker Moulding	R/L	1.0
R&I Rocker Moulding	R/L	.4



001-18910

1 Plate, Sill			
XLR	R/L 10448133	.2	90.42
XLR-V	R/L 10355521	.2	93.61
2 Retainer, Sill Plate (3/Side)	R/L 14013246		1.40
3 Nameplate, Sill (Adhesive)			
2004-05			
Base Model	R/L 10307796	.2	53.64
Neiman Marcus Model	R/L 10326466	.2	71.63
2006-07			
XLR	R/L 15295779	.2	62.05
w/Platinum Pkg			
w/o Platinum Pkg	R 10307796	.2	53.64
w/Star Black Pkg	L 15775859	.2	71.63
w/o Star Black Pkg	R/L 10307796	.2	53.64
XLR-V	R/L 10355500	.2	71.63
Guard Kit, Stone	12340641		104.00
*Order by Application			
4 Moulding, Rocker	R/L N.A.	.4	0.00

INTERIOR TRIM

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001-24329

1 Trim Assy, Hinge Pillar			
Black	04-05 R/L 10316728-9	.2	44.49
	06-07 R/L 15232054-5	.2	11.46
Shale	04 R/L 10316730-1	.2	44.49
	05-07 R 15232052	.2	11.46
	L 15232053	.2	0.00
2 Retainer, Trim (2/Side)	R/L 15748479		.77
*Included w/Hinge Pillar Trim Assy			

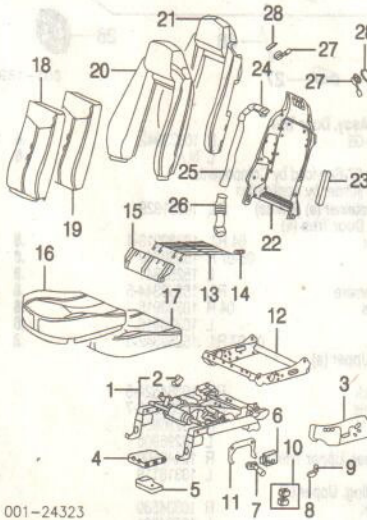
3 Plate Assy, Front Door Scuff			
Black	04 R 10344112	.2	85.31
	L 10365177	.2	83.64
	05-07 R 25777564	.2	85.31
	L 15232005	.2	93.49
Cashmere	R 15286741	.2	27.64
	L 15232007	.2	82.60
Shale	04 R 15286739	.2	27.64
	L 15232003	.2	67.29
	05-07 R 15286739	.2	27.64
	L 15232003	.2	67.29
4 Clip, Retainer (a) (2/Side)	R/L 15748479		.77
(a) Included w/Front Door Scuff Plate Assy			
5 Moulding, Striker Opening	R 10316639		227.08
	L 10316638		229.00
6 Trim, Rear Pillar			
Black			
2004	R/L 10349322-3	#3	44.06
2005-07	R/L 15232017-8	#3	37.81
Cashmere	R/L 15269312-3	#3	80.14
Shale			
2004	R 15232015	#3	37.81
	L 15232016	#3	19.65
2005-07	R 15232015	#3	37.81
	L 15232016	#3	19.65
#Includes R&R Scuff Plate			
7 Carpet, Front			
Black	04 R 10362011		250.79
	L 15299003		280.28
	05-07 R 15298998		250.79
	L 15299003		280.28
Cashmere	R 15299000		250.79
	L 15299005		280.28
Shale	04 R 15298999		250.79
	L 15144130		235.68
	05-06 R 15298999		250.79
	L 15299004		235.68

FRONT SEAT

Use Procedure Explanation 30 with the following text.

PASSENGER SIDE

R&I Seat Assy.....R .3



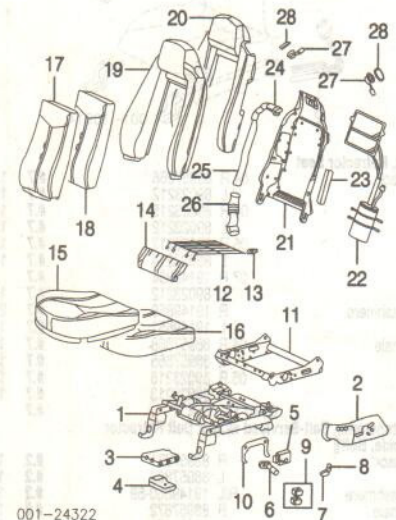
001-24323

1 Adjuster Assy, Seat	88898551	#1.3	661.27
#w/Seat Assy Removed			
2 Sensor, Passenger Position (a)-See Air Bag System Section			
(a) Included w/Seat Adjuster Assy			
3 Cover, Adjuster			
Black	88891571	.3	36.67
Shale	88891570	.3	36.67
*Order by Application			
4 Module, OPDS	N.A.		0.00
5 Module, Seat Heater	88993296		131.58
6 Switch, Seat Adjuster	12451440	.3	68.26
*Order by Application			
7 Switch, Recliner	89042262	.3	68.52
8 Knob, Adjuster	12451443	.3	11.17
9 Knob, Recliner	12451464	.3	10.75
10 Switch, Lumbar	10315826	.3	24.89
11 Bezel, Switch	88994354		13.14
12 Frame, Seat Cushion	04 88993300	#1.6	391.14
	05 88994351	#1.6	0.00
	06-07 N.A.	#1.6	0.00
*Order by Application			
13 Wire, Seat Cushion	10272689	#1.6	4.30
14 Spring, Seat Cushion (4/Side)	12455540	#1.6	3.61
15 Plate, Anchor	88898617	#1.6	13.48
16 Cover, Seat Cushion			
Black	88891577	#1.6	185.65
Shale	88891576	#1.6	185.65
*Order by Application			
17 Pad, Seat Cushion	88894353	#1.6	103.03
#R&R Complete, w/Seat Removed			
18 Cover, Seat Back Insert			

Cloth			
Black	88994534	#1.8	d331.48
Shale	88994533	#1.8	324.98
Leather			
Black	88953533	#1.8	152.46
Shale	88953532	#1.8	152.46
88898577		#1.8	98.65
19 Pad, Seat Back Insert			
20 Cover, Seat Back			
Black			
2004	88898583	#1.8	267.47
2005	88994919	#1.8	307.36
2006-07	N.A.	#1.8	0.00
Shale			
2004-05	88994917	#1.8	301.33
2006-07	N.A.	#1.8	0.00
*Order by Application			
21 Pad, Seat Back	88898498	#1.8	71.30
22 Frame, Seat Back	88994349	#1.8	343.13
*Order by Application			
#R&R Complete, w/Seat Removed			
23 Module, Seat Air Bag-See Air Bag System Section			
24 Module, Seat Ventilation	N.A.	#.7	0.00
#w/Seat Removed			
Duct, Ventilation			
25 Upper	88993293		60.56
26 Lower	88993294		44.16
27 Speaker, Upper Stereo	R/L 10302944		70.00
28 Grille, Speaker	R/L 88898588		12.84

DRIVER SIDE

R&I Seat Assy.....L .3



001-24322

1 Adjuster, Seat	88898550	#1.3	684.76
#w/Seat Assy Removed			
2 Cover, Adjuster			
Driver Side			
Black	88991573	.3	39.67
Shale	88991572	.3	39.67
3 Module, Memory Control	15296304	.6	162.68
4 Module, Seat Temp Control	88993295	.6	131.58
5 Switch, Seat Adjuster	12451439	#3	66.92
6 Switch, Memory	10307969	#3	59.84
#R&R Complete			
7 Knob, Adjuster	12451443	.3	11.17
8 Knob, Recliner	12451464	.3	10.75
9 Switch, Lumbar	10315826	.3	24.89
10 Bezel, Switch	88994354		13.14
11 Frame, Seat Cushion			
Man Seat	88994350	#1.6	368.19
Pwr Seat	88994348	#1.6	312.84
12 Wire, Seat Cushion	10272689	#1.6	4.30
13 Spring, Seat Cushion (4/Side)	12455540	#1.6	3.61
14 Plate, Anchor	88898617	#1.6	13.48
15 Cover, Seat Cushion			
Black	88991575	#1.6	188.96
Shale	88991574	#1.6	188.96
16 Pad, Seat Cushion	88994352	#1.6	102.54
#R&R Complete, w/Seat Removed			
17 Cover, Seat Back Insert			
Shale	88898584	#1.8	143.79
Black	88898585	#1.8	143.79
18 Pad, Seat Back Insert	88898499	#1.8	98.65
19 Cover, Seat Back			
Black			
2004	88898581	#1.8	267.47
2005	88994916	#1.8	342.03
2006-07	N.A.	#1.8	0.00
Shale			
2004	88994917	#1.8	301.33
2005	88994916	#1.8	342.03
2006-07	N.A.	#1.8	0.00
20 Pad, Seat Back	88898497	#1.8	71.30
21 Frame, Seat Back	88993297	#1.8	208.82
#R&R Complete, w/Seat Removed			
22 Lumbar, Seat			
Driver Side	88898491		176.11
23 Module, Seat Air Bag-See Air Bag System Section			
24 Module, Seat Ventilation			

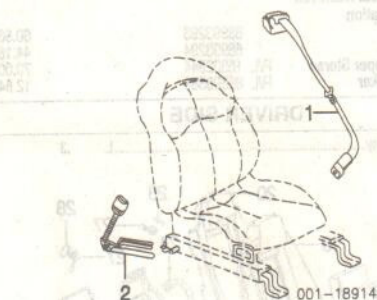
FRONT SEAT Cont'd

DRIVER SIDE Cont'd

2004	88993292	#.7	121.40
2005	88993290	#.7	121.40
#w/Seat Removed			
Duct, Ventilation			
25 Upper	88898555		72.63
26 Lower	88993291		44.23
Order by Application			
27 Speaker, Upper Stereo	R/L 10302944		70.00
Grille, Speaker			
Black	R/L 88898589		12.72
Shale	R/L 88898588		12.84

SEAT BELTS

Use Procedure Explanation 30 with the following text.



1 Belt, Retractor Seat

Black	04 R 88957866	#.7	153.00
	L 89023212	#.7	152.10
	05 R 89023215	#.7	153.00
	L 89023212	#.7	152.10
	06 R 89023217	#.7	153.00
	L 89023214	#.7	152.10
	07 R 19149856	#.7	152.10
	L 89023212	#.7	152.10
Cashmere	R 19149858	#.7	212.86
	L 19149851	#.7	150.20
Shale	04 R 88957868	#.7	153.00
	L 88957865	#.7	153.00
	05 R 89023216	#.7	153.00
	L 89023213	#.7	152.10
	06-07 R/L N.A.	#.7	0.00

Pretensioner, Belt-Serviced w/Seat Belt Retractor

2 Buckle, Belt			
Black	R 88957871	#.2	116.20
	L 88957869	#.2	121.20
Cashmere	R/L 19149860-59	#.2	119.56
Shale	R 88957872	#.2	116.20
	L 19151073	#.2	121.20

Order by Application
#w/Seat Assy Removed

FRONT DOOR

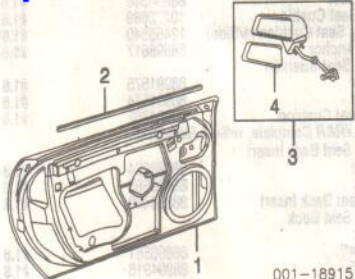
Use Procedure Explanations 16 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Door Outside	R/L	2.2
Add for Jambs & Interior	R/L	1.0
R&L Door Assy	R/L	1.0
R&L Mirror Assy	R/L	.8
R&L Outer Belt Moulding	R/L	.7

#Includes R&L Trim Panel

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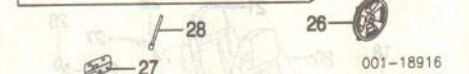
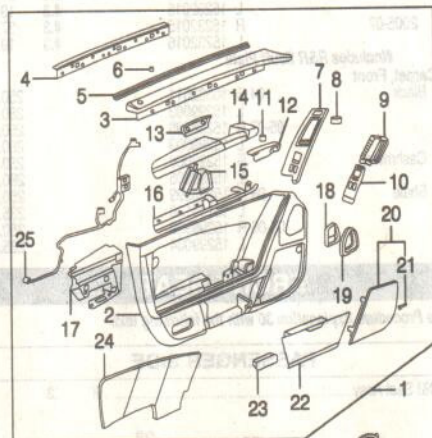
1 Shell, Door	R/L 15224387-6	#5.8	1387.32
#Includes R&L/R&R Mirror Assy			
2 Moulding, Outer Belt	R/L 15224682-1	#.2	87.15
3 Mirror Assy, Rear View (P)			
2004-05			
w/Folding Mirror	R 10325754	#.4	256.97
	L 10340387	#.4	402.93
w/o Folding Mirror	R 10325750	#.4	169.64
	L 10340386	#.4	402.93
2006-07			

w/Satellite Radio	R 15227005	#.4	402.88
	L 15227004	#.4	297.10
w/o Satellite Radio			
w/Folding Mirror	R 15225053	#.4	256.90
	L 15225052	#.4	402.88
w/o Folding Mirror	R/L 15225051-0	#.4	0.00
4 Glass, Mirror			
w/Folding Mirror	R 88987545	.3	56.37
	L 88987543	.3	203.60
w/o Folding Mirror	R 88987542	.3	56.37
	L 88987541	.3	203.60
#Included w/Rear View Mirror Assy			

INTERIOR TRIM

R&L Trim Panel	R/L	.5
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NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.



1 Panel Assy, Door Trim			
2004-05	R 10333942	.6	1336.60
	L N.A.	.6	0.00
2006-07-Serviced by Components			
Order by Application			
Clip, Retainer (a) (7/Side)	R/L 10291929		.82

2 Panel, Door Trim (a)			
Black	04 R/L 10320913-4	.8	369.98
	05-07 R 15259340	.8	369.98
	L 15259341	.8	0.00
Cashmere	R/L 15259344-5	.8	836.95
Shale	04 R 10320915	.8	369.98
	L 10320916	.8	362.73
	05-07 R/L 15259342-3	.8	369.98

3 Trim, Upper (a)			
XLR	R/L 10334524-5		118.19
Black	R/L 10334526-7		118.19
Shale	R 15296904		445.58
XLR-V	L 15296906		445.58
	R 10442500		96.75
	L 10318116		96.75

4 Retainer, Upper Trim (a)			
Black	R 10334530		68.80
	L 10334531		67.45
Shale	R 10334532		67.45
	L 10334533		68.80
	R/L 10340825		13.86

6 Bezel, Lock Knob (a)			
7 Plate, Switch (a)			
w/Folding Mirror	04 R 10334466	#.3	174.50
	L 10334464	#.3	181.05
	05-07 R 15233483	#.3	0.00
	L 15233477	#.3	0.00
w/o Folding Mirror	04 R/L 10334466-5	#.3	174.50
	05-07 R 15233483	#.3	0.00
	L 15233480	#.3	174.50

Order by Application			
Retainer, Plate (a) (2/Side)	R/L 22636739		4.25
8 Switch, Door Lock (a)	R 10317385	#.3	11.36
	L 10315827	#.3	11.36
9 Outlet, Air (a)	R 10321018		114.30
	L 10321019		123.62
10 Switch, Window (a)			
w/Folding Mirror	R 10315820	#.3	11.06
	L 10347279	#.3	96.49
w/o Folding Mirror	R 10315820	#.3	11.06
	L 10306035	#.3	100.88
	R/L 10354849	#.3	25.93

11 Switch, Latch Release (a)			
#R&R One Side Complete			
12 Applique, Door (a)			
2004	R 10353239		129.95
	L 10353240		203.82
2005-07			
Light Wood	R 10353239		129.95
	L 10353240		203.82
Dark Wood	R 10353237		129.95
	L 10353238		134.56

Order by Application

13 Pad, Armrest (a)			
Black	R 10340189		46.67
	L 10340188		44.85
Shale	R/L 10340191-0		46.67
14 Armrest (a)			
2004			
Black	R 10344159		223.56
	L 10351113		283.08
Shale	R 10351112		288.74
	L 10351111		268.79
2005-06			
w/Folding Mirror	R 10344159		223.56
Black	L N.A.		0.00
Shale	R 10351112		288.74
	L 10351111		268.79
w/o Folding Mirror	R 10353233		271.50
Black	L 10353235		271.50
Shale	R 10353234		271.50
	L 10353236		271.50
2007			
XLR	R 15846699		411.67
	L 15846698		411.67
XLR-V	R 15141131		183.94
	L 15141158		183.94

Order by Application

15 Duct, Air Outlet (a)	R/L 10306385-6		56.71
16 Moulding, Lower (a)	R/L N.A.		0.00
17 Absorber, Energy (a)	R 10442252		32.05
	L 10442253		31.42
18 Grille, Vent (a)	R 10344462		24.16
	L 10344460		24.16
	R/L 10306389-90		51.57

19 Seal, Vent Grille (a)			
20 Grille Assy, Speaker (a)			
Black	R/L 10320909-10		26.49
Shale	R 10320911		26.49
	L 10320912		25.23
21 Emblem, Speaker Grille (a) (b)	R/L 10291759		17.02
(b) Included w/Speaker Grille Assy			

22 Panel, Map Pocket (a)			
Black	R/L 10320931-2		99.08
Shale	R 10320933		99.08
	L 10320934		97.82

Order by Application

23 Lamp, Courtesy (a)	R/L 10353794-5	.1	26.90
24 Insert, Door Trim (a)			
Black	R 10344156		303.99
	L 10344162		303.99
Shale	R 10344157		303.99
	L 15277527		251.86

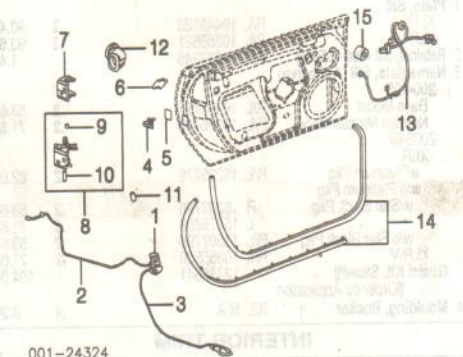
25 Harness, Wiring (a)			
	R 10335176		337.20
	L 10335175		356.30

(a) Included w/Door Trim Panel Assy

26 Speaker, Door	R/L 10315183	#.3	121.22
#w/Trim Panel Removed, Not Included in R&R Trim Panel			
27 Bracket, Pull Handle	R/L 10442264		13.14
28 Indicator, Door Lock	R/L 10340823-4		25.75

HARDWARE

Refinish Upper Hinge	R/L	.5
Refinish Lower Hinge	R/L	.5



1 Latch, Door			
w/Keyless Entry	R 88956749	#1.0	102.30
	L 88956759	#1.0	102.30
w/o Keyless Entry	R 88956721	#1.0	99.13
	L 88956758	#1.0	106.24

#Includes R&L Trim Panel

Antenna, Transmitter			
w/Keyless Entry	R/L 10448049		43.17
Transmitter, Door Control			
w/Keyless Entry	04 R/L 10347477		0.00
	05-06 R/L 10354925		129.00
	07 R/L 15294309		120.00

Receiver, Door Control			
w/Keyless Entry	R/L 15819143		483.00
Cylinder, Door Lock	R/L N.A.		0.00

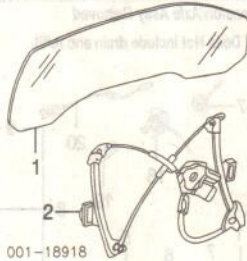
2 Cable, Latch Release			
Black	R 88956720		19.65
	L 88956757		19.65
Cashmere	R 89044532		32.86
	L 89044531		17.60
Shale	R 88956719		19.65
	L 88956756		19.65

3 Handle, Inside Door			
Black	R 88956718	#.2	48.78
	L 88956755	#.2	52.26

Cashmere	R/L 89044530-29	#2	21.50
Shale	R 88956717	#2	52.26
	L 88956754	#2	52.26
#w/Trim Panel Removed			
4 Striker, Latch	R/L 10316615	.2	19.65
5 Shim, Striker	R/L 12451059		3.79
6 Switch, Door Handle	R/L 10446243		12.17
7 Hinge, Upper Door	R 16632810	#3	31.16
	L 16632809	#3	36.38
8 Hinge Assy, Lower Door	R/L 15810559-8	#3	55.30
#w/Door Removed			
9 Roller, Hinge	R/L 15569426		12.77
10 Pin, Hinge	R/L 20265200		0.00
(Included w/Lower Door Hinge Assy)			
11 Spring, Hinge	R/L 10330156		6.33
12 Grommet, Wiring	R/L 10412644		11.17
13 Harness, Wiring	R 15220498		150.80
	L 10323579		258.09
14 W/Strip, Lower Door	R 10346127	.3	131.70
	L 10379990	.3	164.28
15 Stop, Upper	R/L 10289774		3.81

GLASS & PARTS

R&I Door Glass.....R/L #1.2
#Includes R&I Trim Panel



001-18918

1 Glass, Front Door			
Cadillac	R 10440821	#1.4	219.02
	L 10440820	#1.4	244.81
NAGS	R DD10183GTN	#1.4	507.55
	L DD10184GTN	#1.4	507.55
#Includes R&I Trim Panel			
2 Regulator, Window	R 15823583	#1.8	343.25
	L 15823582	#1.8	343.23
#w/Door Glass Removed .4			

BACK WINDOW

Use Procedure Explanation 19 with the following text.

R&I Back Window.....#2.3
#Includes Clean Up Old Adhesive as Necessary

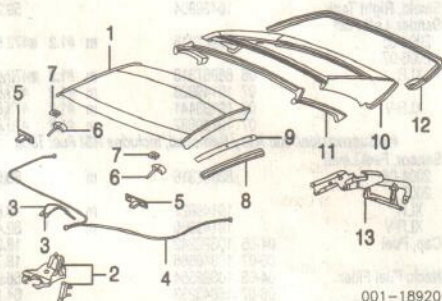


001-18919

1 Glass, Back Window			
Cadillac	R 88956975	#2.0	577.95
NAGS	DB10187GTN	#2.0	676.20
#Includes Clean Up Old Adhesive as Necessary			
Adhesive	N.A.		0.00

HARDTOP

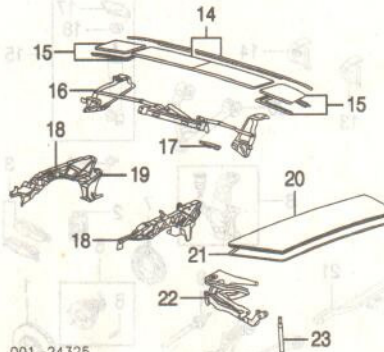
Refinish Roof Panel Complete.....	3.3
Refinish Front Roof Panel.....	2.3
Refinish Rear Roof Panel.....	1.8
R&I Headliner.....	.8



001-18920

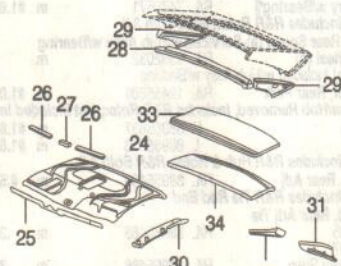
1 Panel, Front Roof	10365006	3.4	689.02
2 Latch, Roof	88956587	.5	248.55
3 Switch, Roof Position (2)			
Green	88956588		68.08
Red	88956589		68.08
(Order by Application)			
4 Cable, Latch	88956590		64.32
5 Guide, Latch Pin	R 10317549		44.25
	L 10317550		49.44

6 Pin, Latch	R/L 88956598-7	.2	80.02
7 Shim, Adjusting	R/L 88958037		172.29
(As Required)			
8 Seal, Roof Side	R 89025715	.3	226.30
	L 89025714	.3	143.37
9 Retainer, Seal	R 88956606	.4	201.59
	L 88956605	.4	225.34
10 Panel, Rear Roof	10307574	#2.5	670.23
#Includes R&I Back Glass			
Seal, Rear Panel			
11 Upper	88956611	.5	324.02
12 Lower	88956610	.5	269.01
13 Hinge, Folding Top	R 88956641		355.41
	L 88956640		408.72



001-24325

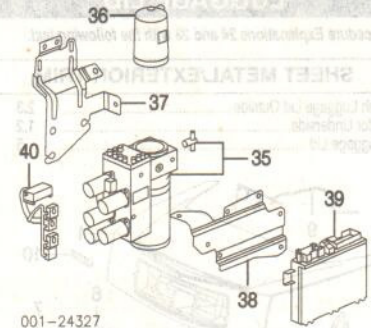
14 Cover, Center Tonneau			
Black	88956616		277.04
Shale	88956617		279.92
15 Cover, Outer Tonneau			
Black	R 88956627		166.87
	L 88956623		166.87
	R 88956628		166.87
	L 88956624		166.87
16 Link, Roof Panel	88956631		433.62
17 Cylinder, Assist	88957086		222.86
18 Frame, Top	R/L 88956645-4		69.37
19 Bracket, Frame	R 88956966		187.02
	L 10313123		12.88
20 Lid, Storage Comp	10365007		509.57
21 Seal, Lid	88956999		24.37
22 Hinge, Lid	R/L 88957012-1		63.46
23 Support, Hinge	R/L 88957084		69.49



001-24326

24 Headliner			
Black	88957036	.8	271.40
Shale	88957037	.8	271.40
25 Retainer, Front Headliner			
Black	88957047	.2	91.27
Shale	88957048	.2	89.48
26 Insulator, Outer	R/L 88956996		16.87
27 Insulator, Inner	88956995		14.15
28 Retainer, Rear Headliner			
Black	88956980		44.15
Shale	88956981		44.15
29 Panel, Side Trim			
Black	R 88956987	.2	74.07
	L 88956984	.2	74.02
Shale	R 88956988	.2	74.02
	L 88956985	.2	74.02
30 Retainer, Side Trim			
Black	R 88957031		34.21
	L 88957028		31.00
Shale	R 88957032		34.21
	L 88957029		34.21
31 Panel, Closeout			
Black	R 88957017		199.58
	L 88957014		203.57
Shale	R 88957018		210.18
	L 88957015		210.18
32 Cover, Link			
Black	R 88957023		29.84
	L 88957020		29.84
Shale	R 88957024		28.53
	L 88957021		29.84
33 Trim, Back Window			
Black	88956992		434.21
Shale	88956993		442.89
34 Deadener, Sound	88956994		53.15

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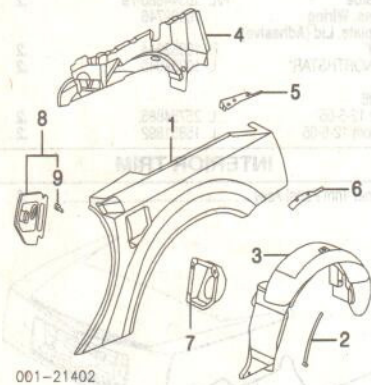
001-24327

35 Pump, Top Lift	88958028	m	#8	1534.71
36 Reservoir, Pump	88958025	m	#8	53.70
#R&R Complete				
37 Bracket, Pump	88958030			53.82
38 Support, Pump	88958031			44.28
39 Module, Hard Top Control	15813086	m	.9	299.57
40 Wire, Jumper	88956997	m		67.30

QUARTER PANEL

Use Procedure Explanations 20 and 28 with the following text.

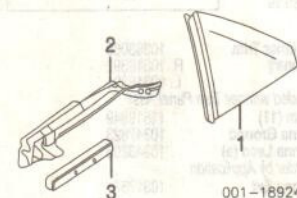
Refinish Quarter Panel Outside	R/L	2.2
Add for Pillar	R/L	.5
Add to Edge Panel	R/L	.5
Refinish Fuel Door	L	#.5
#Included in Refinish Left Quarter Panel		
Add for Inside	L	.2
R&I Quarter Panel	R	3.5
	L	4.0



001-21402

1 Panel, Quarter	R 10355381	3.7	554.79
	L 10355380	4.2	554.79
2 Insulator, Panel	04-05 R/L 15864779		39.86
	06-07 R/L 15864779		39.86
Valve, Pressure Relief-See Rear Body Section			
3 Shield, Splash	R/L 15219148-9	.5	94.12
4 Insulator, Wheelhouse	R/L 10348888-9		74.66
5 Brace, Panel	R/L 10355389-8		24.74
6 Retainer, Panel	R/L 10355401-0		28.24
7 Housing, Fuel Filler	L 10349678	#.5	3.68
#w/Fuel Door Removed			
8 Door Assy, Fuel Filler	L 10333885	.2	106.94
9 Bumper, Filler Door	R/L 10333883		10.10
(Included w/Fuel Filler Door Assy)			

QUARTER GLASS



001-18924

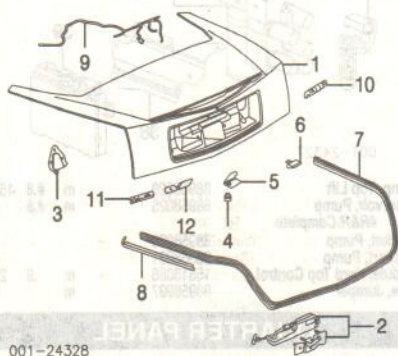
1 Glass, Quarter			
Cadillac	R/L 88956603-2	1.2	606.40
NAGS	R DD10185GTY	1.2	859.30
	L DD10186GTY	1.2	859.30
2 W/Strip, Outer	04 R/L 15224687-6		168.36
	05-07 R/L 15246655-4		181.82
3 Retainer, W/Strip (2/Side)	R/L 15143139-40		51.45

LUGGAGE LID

Use Procedure Explanations 24 and 28 with the following text.

SHEET METAL/EXTERIOR TRIM

Refinish Luggage Lid Outside.....	2.3
Add for Underside.....	1.2
R&I Luggage Lid.....	.5

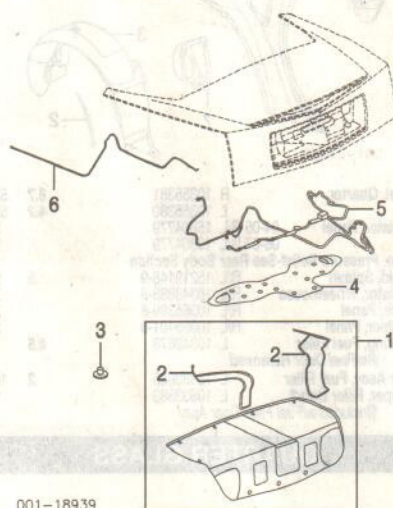


001-24328

1 Lid, Luggage	10365174	2.2	914.96
2 Latch, Lid	04-06 15847487	#.3	334.76
	07 15806887	#.3	160.58
#w/Rear Cover Removed			
3 Striker, Latch	15142951	.2	44.92
4 Switch, Pull-Down	10333093	.2	34.84
5 Bracket, Lid Release	10339886	.2	27.52
6 Switch, Lid Release	10322831	.2	21.62
7 W/Strip, Lid			
On Body	15779663	.2	62.71
8 Seal, Side	R/L 10344680-79	.2	13.71
9 Harness, Wiring	10392746		139.90
Nameplate, Lid (Adhesive)			
10 "XLR"	R 10353944	.2	27.04
11 "V8 NORTHSTAR"	L 10334040	.2	27.57
12 "V"			
2006			
To 12-5-05	L 25754866	.2	46.66
From 12-6-05	L 15851892	.2	46.66

INTERIOR TRIM

R&I Inner Trim Panel Assy.....	.3
--------------------------------	----



001-18939

1 Panel Assy, Inner Trim	10353065	.3	113.26
2 Cable, Antenna	R 10318392	5.10	
	L 10318391	5.03	
#Included w/Inner Trim Panel Assy			
3 Retainer, Trim (11)	11519949	1.30	
4 Plate, Antenna Ground	10347823	477.51	
5 Cable, Antenna Lead (a)	10343206	0.00	
(a) Order by Application			
6 Cable, Antenna Ext	10317571	33.85	

REAR SUSPENSION

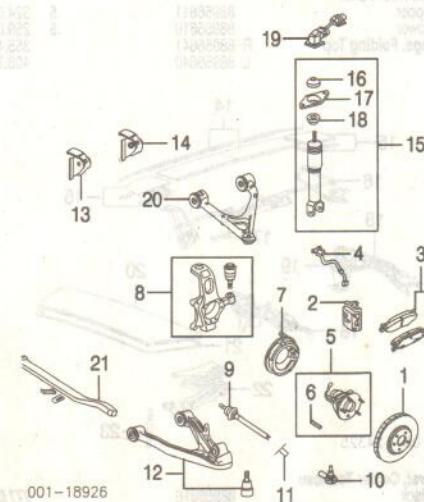
Use Procedure Explanation 23 with the following text.

R&I Suspension/Axle Assy.....	m 6.3
R&I Suspension	
One Side.....	R/Lm 2.7
Both Sides.....	m 5.0
O/H Suspension (Includes R&I)	
One Side.....	R/Lm 4.4
Both Sides.....	m 8.2

Adjust Four Wheel Alignment.....	m 2.1
Adjust Rear Alignment.....	m 1.1
Bleed Brake System.....	m .6

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: All Parts in this section are included in overhaul unless noted otherwise.



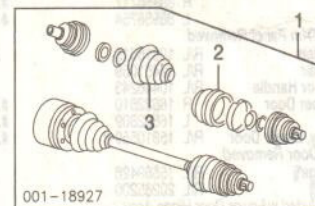
001-18926

1 Rotor, Brake	R/L 88955498	m #.6	135.37
XLR-V	R/L 89060329	m #.6	124.26
#R&R Both 1.0			
2 Caliper, Brake	R/L 88955505-4	m #.5	215.04
XLR-V	R/L 88967281	m #.5	124.79
#R&R Both .8, w/Rotor Removed Deduct .2			
3 Pad Set, Brake			
XLR	88964095	m #1.0	137.00
XLR-V	89026853	m #1.0	137.72
#Deduct .5 for Each Caliper Removed			
4 Hose, Brake	R/L 10307426-5	m #.3	35.66
#w/Caliper Removed Deduct .2			
5 Hub Assy w/Bearing	R/L 7470571	m #1.6	424.86
#Includes R&R Rotor, R&R Both 3.0			
6 Stud, Wheel (a)	R/L 9592032	m	4.25
(a) Included w/Hub Assy w/Bearing			
7 Brake Kit, Rear Park	R/L 12455801	m #1.0	212.54
#w/Hub Removed, Includes R&R Rotor, Not Included in O/H			
8 Knuckle	R 88965637	m #1.6	191.60
	L 88965638	m #1.6	145.42
#Includes R&R Hub & Rotor, R&R Both 3.0			
9 Link Kit, Rear Adj	R/L 88955490	m #.6	96.61
#Includes R&R Tie Rod End			
10 Rod End, Rear Adj Tie			
2004-05	R/L 88955488	m .3	99.63
2006-07			
Std Duty Susp	R/L 88955488	m .3	99.63
Hvy Duty Susp	R/L 88964323	m .3	144.89
11 Boot, Rear Adj Link	R/L 7844424	m	24.44
12 Arm, Lower Control			
XLR	R/L 10339917-6	m #1.8	233.88
XLR-V	R/L 10305159-8	m #1.8	218.54
#R&R Both 2.6, w/Knuckle Removed Deduct 1.2			
13 Brkt, Frt Up Cont Arm-See Frame Section			
14 Brkt, Rear Up Cont Arm-See Frame Section			
15 Absorber Assy, Shock			
2004-05	R 88952529	m #.8	961.38
	L 88952528	m #.8	828.20
2006-07			
XLR	R 88952526	m #.8	729.38
	L 88952525	m #.8	818.60
XLR-V	R 88967434	m #.8	739.64
	L 88967432	m #.8	725.15
16 Insulator, Upper (b)	R/L 10157967	m #.8	5.04
17 Retainer, Shock (b)	R/L 14093133	m #.8	3.51
18 Insulator, Lower (b)	R/L 88952532	m #.8	4.80
(b) Included w/Shock Absorber Assy			
19 Harness, Shock Absorber	R/L 88956499	m #.8	39.60
#R&R One Side Complete, w/Knuckle Removed Deduct .4			
20 Arm, Upper Cont			
XLR	R/L 10436131-0	m #.8	164.82
XLR-V	R/L 10308992-1	m #.8	132.56
#w/Knuckle Removed Deduct .5			
21 Spring, Leaf	10340741	m 1.1	392.49

REAR DRIVE AXLE

R&I Axle Shaft Assy.....	R/Lm #.4
#w/Necessary Suspension Components Removed	

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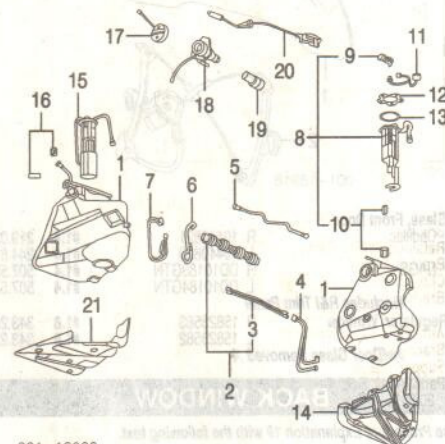
001-18927

1 Shaft Assy, Axle			
XLR	R/L 15851726	m #.4	342.47
XLR-V	R/L 15891870	m #.4	369.32
#w/Necessary Suspension Components Removed			
2 Boot Kit, Outer	R/L 88955486	m #.5	55.74
3 Boot Kit, Inner	R/L 89047795	m #.5	62.44
#Included w/Axle Shaft Assy			
#w/Axle Shaft Assy Removed, R&R Both One Side .8			

FUEL TANK

R&I Fuel Tank.....	R/Lm #.9
#w/Suspension/Axle Assy Removed	

NOTE: R&I/R&R Does Not include drain and refill.



001-18928

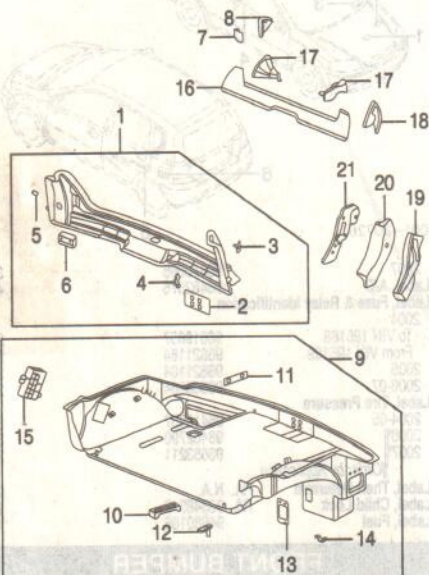
1 Tank, Fuel	04-05 R 10337582	m #1.2	608.32
	L 10362744	m #1.2	586.00
	06-07 R 15141622	m #1.2	637.27
	L 15141598	m #1.2	463.04
#w/Suspension/Axle Assy Removed			
2 Hose Assy, Fuel Feed	15223882	m	152.22
3 Pipe, Fuel Feed	10337588	m	57.02
#Included w/Fuel Feed Hose Assy			
4 Pipe, Fuel Return	10337581	m	48.86
5 Hose, Evaporator	10307370	m	43.80
6 Hose, Rear Feed Pipe	10362524	m	58.09
7 Pipe, Auxiliary Fuel Feed	10337583	m	72.11
8 Sender Assy, Right Fuel	10337586	m #1.2	500.00
#w/Suspension/Axle Assy Removed, Includes R&I Fuel Tank			
9 Sensor, Pressure (a)	16238399	m	55.54
10 Sensor, Fuel Level (a) (b)	04 10310103	m	99.86
	05-07 1913423	m	86.94
(a) Included w/Right Fuel Sender Assy			
(b) Order by Application			
11 Harness, Sensor	10310033	m	82.40
12 Ring, Fuel Gauge Sender	25691383	m	10.60
13 Seal, Sender	21008100	m	20.45
14 Shield, Right Tank	10438904	m	59.26
15 Sender, Left Fuel			
2004-05	88967318	m #1.2	473.80
2006-07			
XLR	06 88967318	m #1.2	473.80
	07 19149828	m #1.2	473.80
XLR-V	06 19133441	m #1.2	473.80
	07 19149687	m #1.2	473.80
#w/Suspension/Axle Assy Removed, Includes R&I Fuel Tank			
16 Sensor, Fuel Level			
2004-06	88967316	m	80.00
2007			
XLR	19149827	m	0.00
XLR-V	19149686	m	82.40
17 Cap, Fuel	04-05 10372242	m	18.98
	06-07 10346666	m	18.76
18 Neck, Fuel Filler	04-05 10322554	m	56.67
	06-07 15843233	m	64.19
19 Hose, Fuel Filler	04-05 10349566	m	127.61
	06-07 15141603	m	90.95
20 Actuator, Fuel Door Release	10308982	m	72.40
21 Shield, Left Tank	10438903	m	67.74

REAR BODY

Use Procedure Explanations 26 and 28 with the following text.

SHEET METAL

Refinish Rear Body Panel Outside.....	1.5
Add for Edge & Interior.....	.8
Refinish Rear Compartment Panel Assy.....	2.0



001-18929

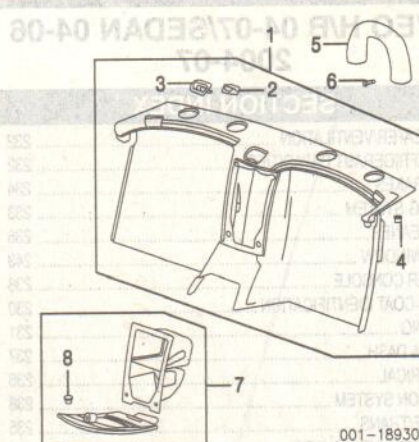
1 Panel Assy, Rear Body	10350986	4.7	253.19
2 Bracket, Latch	10302058		14.91
3 Retainer, Net (2/Side)	R/L 10402723		4.82
4 Bracket, Plate	R/L 10281372		4.39
5 Clip, Retainer	R/L 21020632		4.25
6 Bracket, Panel (2/Side)	R/L 10316413		28.84
<i>#Included w/Rear Body Panel Assy</i>			
Adhesive, Panel Bonding	89020330		89.66
7 Brace, Outer	R/L 10304043		10.37
8 Support, Panel	R/L 10317551-2	.3	15.61
9 Panel Assy, Rear Compartment			
2004-05	15806480	#5.3	1327.98
2006			
To 11-02-05	15806480	#5.3	1327.98
From 11-03-05	15806480	#5.3	1327.98
2007	15806480	#5.3	1327.98
<i>#w/Rear Body Panel, Quarter Panels & Rear Compartment</i>			
<i>Frames Removed</i>			
10 Bracket, Brake Cable (a)	10255639		6.12
11 Plate, Anchor (a)	10302935		15.12
12 Plate, Cable Retainer (a)	10404603		3.51
13 Plate, Wiring Harness (a)	14090618		11.25
14 Bracket, Wheelhouse Liner (a) (4/Side)			
R/L 10281372			4.39
15 Bracket, Telephone Receiver (a)	10311897		11.33
<i>(a) Included w/Rear Compartment Panel Assy</i>			
Adhesive, Panel Bonding	89020330		89.66
Valve, Pressure Relief (b)	10339689		17.60
<i>(b) Order by Application</i>			
16 Bar, Upper Tie	04 10438462		115.47
05-07 10354784			129.64
17 Extension, Tie Bar	R/L 10438475-4		34.73
18 Extension, Outer	L 10262081		33.43
19 Extension, Lock Pillar	R 10319226	#2.5	34.73
L 10347150		#2.5	33.73
20 Panel, Outer Lock Pillar	R/L 15224948-7	#2.5	20.02
21 Panel, Inner Lock Pillar	R/L 10345743-4	#2.5	55.46
<i>#R&R One Side Complete</i>			

INTERIOR TRIM

<http://www.XLR-Net.com>

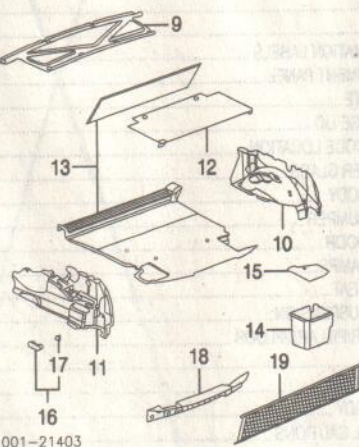
Illustration Located in Next Column

1 Panel Assy, Trim			
Black	04 10349328	#1.0	413.30
	05 15232023	#1.0	442.89
	06 15232022	#1.0	386.83
	07 15269316	#1.0	439.96
Shale	04-05 15232021	#1.0	326.38
	06 15297382	#1.0	494.85
<i>#w/Rear Seats Removed</i>			
2 Indicator, Teletale	15766504		60.90
3 Housing, Teletale			
Black	10344043		17.82
Shale	10344044		18.70
4 Clip, Retaining (5)-Serviced w/Trim Panel Assy			
<i>#Included w/Trim Panel Assy</i>			
5 Trim, Roll Bar Up			
Black	R 10319783	#.2	104.21
XLR	L 10321505	#.2	104.21



001-18930

XLR-V	R/L 15297356-5	#.2	194.33
Cashmere	R 15934400	#.2	447.32
	L 15847221	#.2	194.34
Shale	R 10319784	#.2	104.21
	L 10321506	#.2	102.17
6 Bolt, Retaining (2/Side)	R/L 24233360		6.49
7 Compartment Assy, Rear Body			
Black	15208656	#.2	190.52
Cashmere	15269310	#.2	250.14
Cashmere/Pewter	15847224	#.2	380.40
Shale	15208655	#.2	194.33
<i>#Included in R&R Trim Panel Assy</i>			
8 Insulator, Comp (a)	10215230		4.28
<i>(a) Included w/Rear Body Compartment Assy</i>			



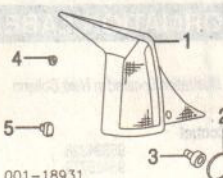
001-21403

9 Liner, Compartment Trim	10345099		112.73
10 Insulator, Wheelhouse	R/L 10348888-9	.2	74.66
11 Carpet, Wheelhouse (b)	R 15864661	.3	166.40
	L 15864662	.3	132.58
<i>(b) Order by Application</i>			
12 Partition, Trunk	10353895		135.63
13 Carpet, Trunk Floor	15145673	.2	246.07
14 Compartment, Storage	10346730		120.68
15 Cover, Storage Compartment (b)	15145671		54.68
<i>(b) Order by Application</i>			
16 Lamp Assy, Courtesy	R/L 10258647	.2	9.75
17 Socket, Lamp (c)	R/L 25085970		6.38
<i>(c) Included w/Courtesy Lamp Assy</i>			
18 Panel, Sill Trim	04 10344575	.2	63.80
	05-07 15147014	.2	64.25
19 Net, Convenience	10317054		53.17

REAR LAMPS

COMBINATION LAMP

R&I Tail Lamp.....R/L .3

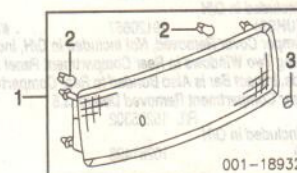


001-18931

1 Lamp, Tail	R 10360931	.3	384.54
	L 15859110	.3	353.78
Bulb, Tail Lamp	R/L N.A.	#.2	0.00
<i>#Included in R&I/R&R Tail Lamp</i>			

2 Plug, Screw Hole (2/Side)	R/L 10344188		3.52
3 Screw, Mtg (2/Side)	R/L 11589015		.61
4 Retainer, Upper Lamp	R/L 11519749		3.95
5 Retainer, Lower Lamp	R/L 11519751		4.55

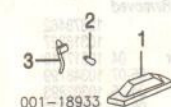
BACK-UP LAMP

R&I Back-Up Lamp Assy.....#.4
#Includes R&R Trim Panel Assy, Included in R&R Luggage Lid

001-18932

1 Lamp Assy, Back-Up	10355557	#.4	174.61
<i>#Includes R&R Trim Panel Assy, Included in R&R Luggage Lid</i>			
2 Bulb, Back-Up Lamp	R/L 9442003	#.2	1.74
<i>#R&R Complete, Included in R&I/R&R Back-Up Lamp Assy</i>			
3 Nut, Retainer-Serviced w/Back-Up Lamp Assy			
<i>#Included w/Back-Up Lamp Assy</i>			

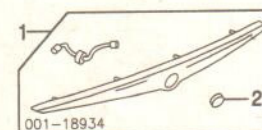
LICENSE LAMP

R&I License Lamp.....R/L #.4
#Includes R&R Trim Panel Assy, Included in R&R Luggage Lid

001-18933

1 Lamp, License	R/L 10310133	#.4	26.53
<i>#Includes R&R Trim Panel Assy, Included in R&R Luggage Lid</i>			
2 Bulb, Lamp	R/L 1999382	#.2	3.36
<i>#Included in R&I/R&R License Lamp</i>			
3 Socket, Lamp	R/L 88966416		#44.70

HIGH MOUNT STOP LAMP

R&I High Mount Stop Lamp Assy.....#.4
#Includes R&R Trim Panel Assy, Included in R&R Luggage Lid

001-18934

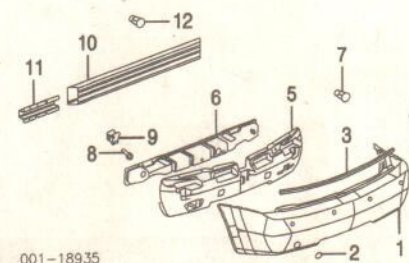
1 Lamp Assy, High Mount Stop	10342236	#.4	274.05
<i>#Includes R&R Trim Panel Assy, Included in R&R Luggage Lid</i>			
2 Emblem, High Mount Stop Lamp (Adhesive)	10334204	.2	40.57
<i>#Included w/High Mount Stop Lamp Assy</i>			
Bulb	N.A.	#.2	0.00
<i>#Included in R&I/R&R High Mount Stop Lamp Assy</i>			

REAR BUMPER

Use Procedure Explanations 27 and 28 with the following text.

Refinish Rear Cover.....	2.6
Refinish Access Hole Cover.....	.2
Refinish Rear Object Sensor.....	.2
R&I Rear Cover.....	#1.9
O/H Rear Cover (Includes R&I).....	#2.7
<i>#Includes R&I/R&R Combination Lamps</i>	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

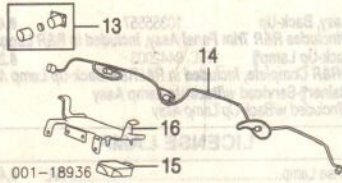


001-18935

1 Cover, Rear (P)	12335911	#2.3	770.17
<i>#Includes R&I/R&R Combination Lamps</i>			
2 Cover, Access Hole (P)	12335690		42.46
<i>(P) Paint to Match</i>			
Bolt, Lower Cover (4)	25705182		3.91
Retainer, Push-In (5)	10053182		.35
3 Filler, Upper	15141576		47.36
4 Bolt, Cover (4)	11609487		3.80

REAR BUMPER Cont'd

5 Absorber, Energy	10345525	IOH	206.35
Order by Application			
Retainer, Absorber (3)	21077131		1.35
6 Extension, Bumper	15220803	#.4	256.20
7 Nut, Impact Bar (6)	11518908		4.07
8 Hook, Tow	L 10438557	#.5	34.19
9 Bracket, Tow Hook	L 10302406	#	22.83
#Not Included in O/H			
10 Bar, Impact (UHSS)	19120667	#7.5	304.94
#w/Bumper Cover Removed, Not Included in O/H, Includes Cutting Two Windows in Rear Compartment Panel to Access Welds, Impact Bar is Also Bonded to Rear Compartment Panel, w/Rear Compartment Removed Deduct 3.5			
11 Reinf, Outer	R/L 15255302	#	31.14
#Not Included in O/H			
12 Nut, Reinf (4)	10281493		1.47



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AVEO H/B 04-07/SEDAN 04-06 2004-07

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SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

PAINT CODE LOCATION

Paint code located on radiator upper tie bar.

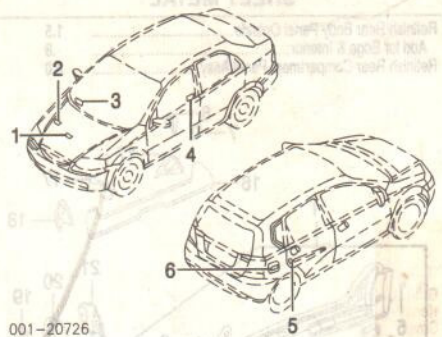
CLEAR COAT IDENTIFICATION

All colors are clear coat.

INFORMATION LABELS

Illustration Located in Next Column

1 Label, Emission Control		
2004	96394228	3.70
2005	96428779	3.60
2006		
w/Calif Emissions	96462553	3.61
w/o Calif Emissions	96428779	3.60



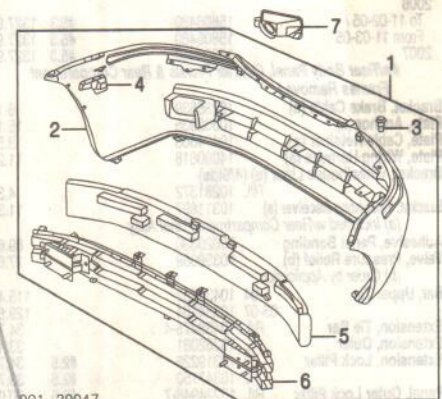
2007	96440095	3.71
2 Label, A/C	96482576	4.07
Label, Fuse & Relay Identification		
2004		
To VIN 195168	96619857	2.40
From VIN 195169	96621164	2.40
2005	96621164	2.40
2006-07	96668564	2.40
3 Label, Tire Pressure		
2004-05	96413057	3.62
2006	96462790	3.61
2007	96653211	3.39
Order by Application		
4 Label, Theft Deterrent	R/L N.A.	0.00
5 Label, Child Lock	R/L 96548512	1.58
6 Label, Fuel	94580186	1.58

FRONT BUMPER

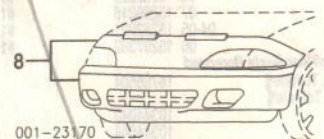
Use Procedure Explanations 1 and 28 with the following text.

Refinish Front Cover	2.4
R&I Front Bumper Assy	#1.2
O/H Bumper Assy (Includes R&I)	#1.8
#Includes R&I/R&R Grille & Headlamp Assemblies & Park/Side Marker Lamps	
Add to R&R or O/H Front Bumper Cover Assy	
w/Fog Lamps	#3
#Includes R&I/R&R Fog Lamps	

NOTE: All Parts in this section are included in overhaul unless noted otherwise.



1 Cover Assy, Front (P)	93740442	#1.5	367.54
2 Cover, Front (P)	96542983	#1.5	209.92
(P) Paint to Match			
#Includes R&I/R&R Grille & Headlamp Assemblies & Park/Side Marker Lamps			
3 Clip, Cover (7)	94530623		1.19
4 Bracket, Side	R/L 96542987-6		2.70
5 Absorber, Energy	96542994	IOH	58.69
6 Bar, Impact	96542996	IOH	159.03
#Included w/ Front Cover Assy			
7 Cover, Fog Lamp Hole	R/L 96486391-0	3	8.33



8 Bra Kit, Front Dealer Installed	89021853	#	120.00
#Not Included in O/H			

GRILLE

R&I Grille	3
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