

2005 Cadillac XLR

2005 ACCESSORIES & EQUIPMENT Exterior Trim - XLR

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Exterior Trim - XLR

REPAIR INSTRUCTIONS

EMBLEM/NAMEPLATE REPLACEMENT - FRONT FENDER

Tools Required

J 25070 Heat Gun. See Special Tools .

Removal Procedure

1. When replacing an emblem/nameplate, do the following:
 1. Use tape to protect the mounting surface during removal.
 2. Use tape for alignment marks for installation of the emblem/nameplate.
2. To remove an emblem/nameplate, heat the emblem/nameplate using a **J 25070** . See Special Tools .
3. Apply the heat using a circular motion for about 30 seconds holding the **J 25070** approximately 152 mm (6 in) from the surface. See Special Tools .

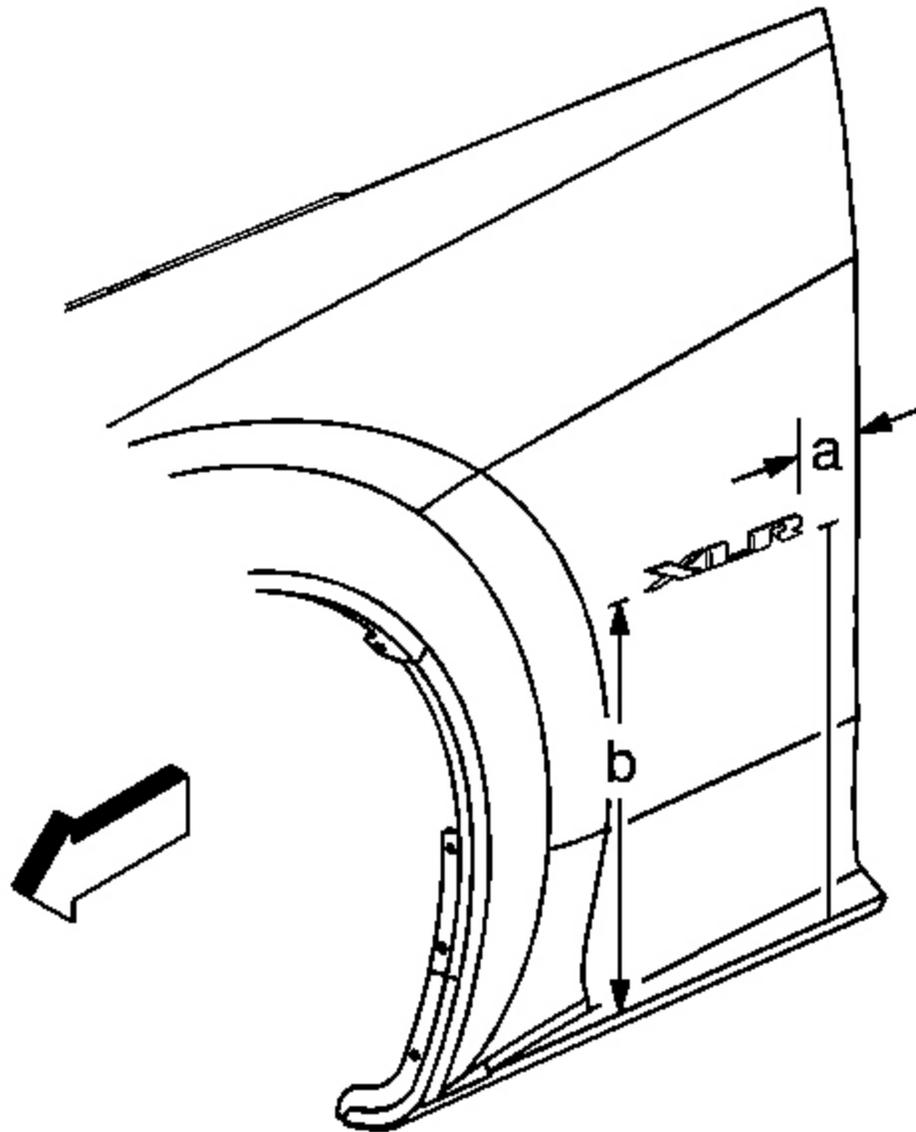


Fig. 1: Installing/Removing XLR Emblem/Nameplate - Front Fender
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to Exterior Trim Emblem Removal Notice in Cautions and Notices.

4. Use a plastic, flat-bladed tool to remove the emblem/nameplate from the panel surface.

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Installation Procedure

IMPORTANT: Apply the emblem/nameplate in an environment that is free from dust or other dirt that could come into contact with the sticky backing. Foreign material may cause improper adhesion.

1. Clean the area where the emblem/nameplate will be installed.

Use a lint free cloth and Varnish Makers and Painters (VMP) naphtha, or a 50/50 mixture, by volume of isopropyl alcohol and water to clean the area.

2. Dry the area thoroughly.
3. If the location of the emblem/nameplate has not been marked, apply tape and use the following dimensions:

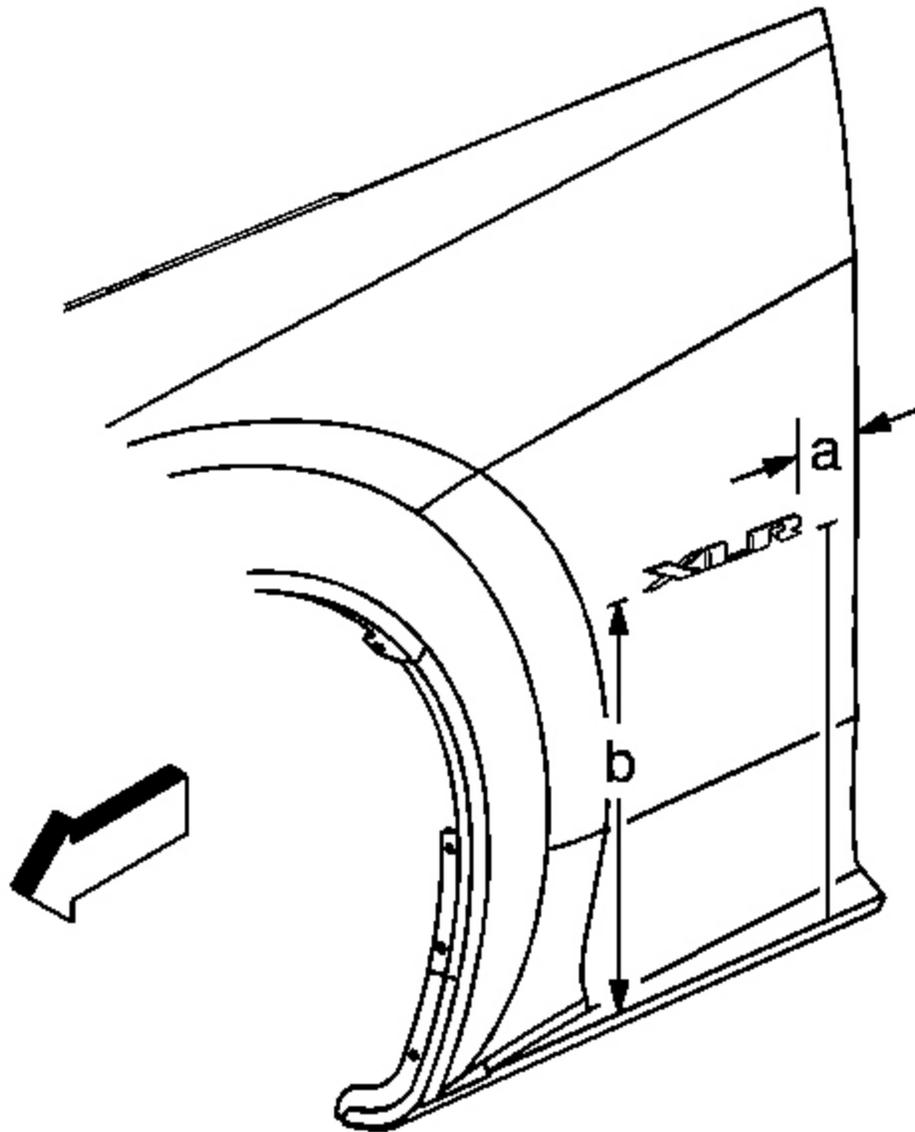


Fig. 2: Installing/Removing XLR Emblem/Nameplate - Front Fender
Courtesy of GENERAL MOTORS CORP.

4. For the XLR emblem/nameplate, install to the following dimensions:
 - Dimension (a) is 108 mm (4.25 in) from the trailing edge of the fender to the edge of the emblem/nameplate.
 - Dimension (b) is 305 mm (12 in) from the bottom edge of the fender to the emblem/nameplate.

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5. Heat the mounting surface to approximately 27-41°C (80-105°F) using the **J 25070** , if necessary. See **Special Tools** .
6. Ensure that the temperature of the emblem/nameplate is approximately 29-32°C (85-90°F).

IMPORTANT: Do not touch the adhesive backing on the emblem/nameplate.

7. Remove the protective liner from the back of the emblem/nameplate.
8. Position the emblem/nameplate to the location marks and press the emblem/nameplate to the mounting surface.
9. Apply equal pressure along the emblem/nameplate to uniformly bond the item to the mounting surface.
10. Remove the protective tape from the mounting surface.

EMBLEM/NAMEPLATE REPLACEMENT - REAR COMPARTMENT LID

Tools Required

J 25070 Heat Gun. See **Special Tools** .

Removal Procedure

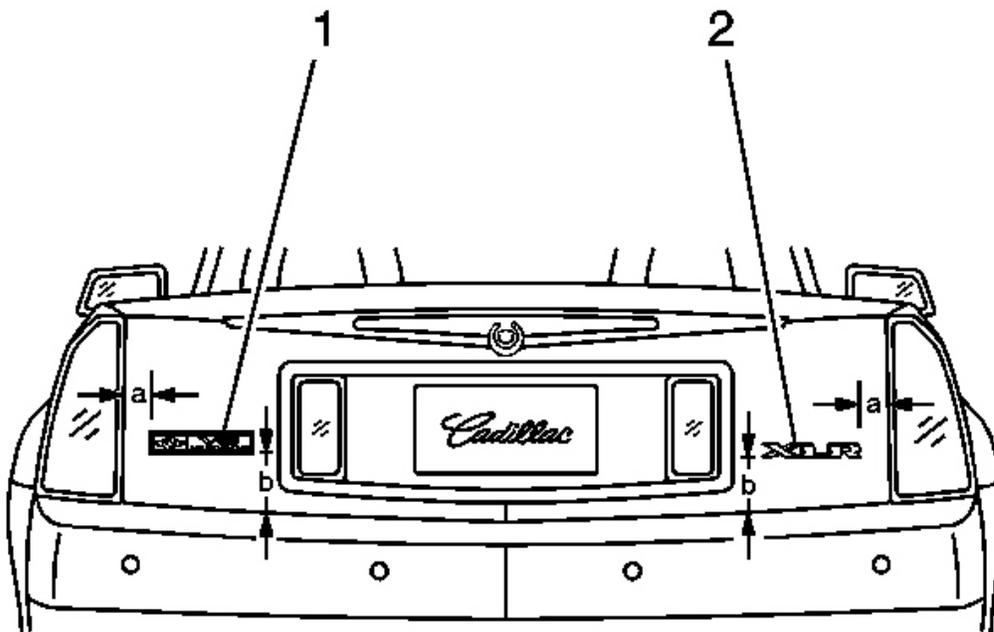


Fig. 3: Removing/Installing XLR Emblem/Nameplate - Rear Compartment Lid

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Courtesy of GENERAL MOTORS CORP.

1. When replacing an emblem/nameplate, do the following:
 1. Use tape to protect the mounting surface during removal.
 2. Use tape for alignment marks for installation of the emblem/nameplate.
2. To remove an emblem/nameplate, heat the emblem/nameplate using a **J 25070** . See **Special Tools** .
3. Apply the heat using a circular motion for about 30 seconds holding the **J 25070** approximately 152 mm (6 in) from the surface. See **Special Tools** .

NOTE: Refer to Exterior Trim Emblem Removal Notice in Cautions and Notices.

4. Use a plastic, flat-bladed tool to remove the emblem/nameplate from the panel surface.

Installation Procedure

1. Ensure that the temperature of the emblem/nameplate is approximately 29-32°C (85-90°F).

IMPORTANT: Do not touch the adhesive backing on the emblem/nameplate.

2. Remove the protective liner from the back of the emblem/nameplate.
3. Heat the mounting surface to approximately 27-41°C (80-105°F) using the **J 25070** , if necessary. See **Special Tools** .

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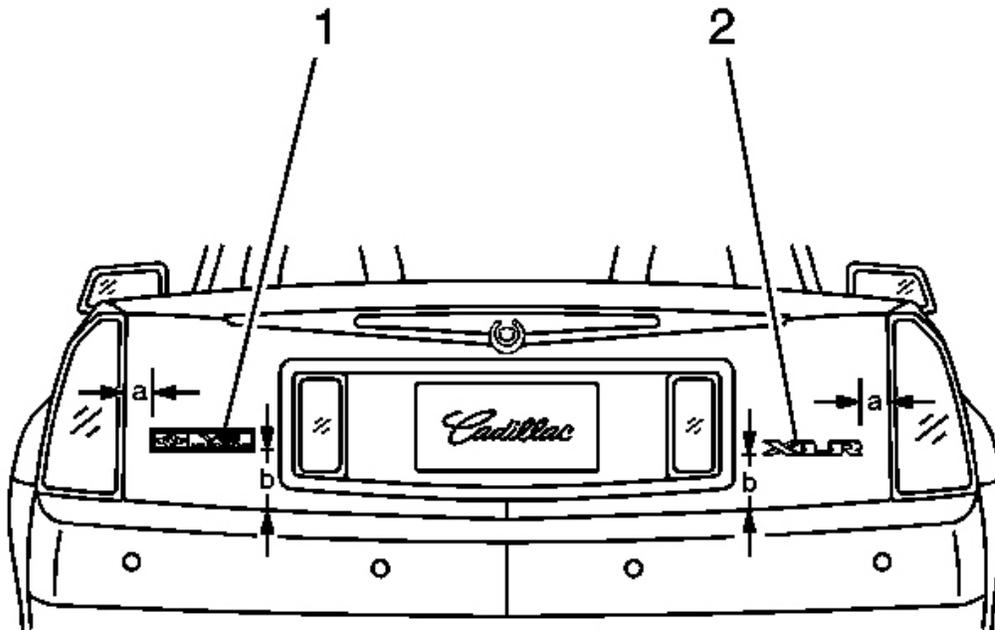


Fig. 4: Removing/Installing XLR Emblem/Nameplate - Rear Compartment Lid
Courtesy of GENERAL MOTORS CORP.

4. Position the V8 Northstar emblem (1) on the driver side:
 - To the left side of the rear compartment lid
 - (a) 67 mm (2.6 in) from the left edge of the rear compartment lid
 - (b) 86 mm (3.4 in) from the bottom edge of the rear compartment lid
5. Position the XLR emblem (2) on the passenger side:
 - To the right side of the rear compartment lid
 - (a) 60 mm (2.4 in) from the right edge of the rear compartment lid
 - (b) 86 mm (3.4 in) from the bottom edge of the rear compartment lid
6. Apply equal pressure along the emblem/nameplate to uniformly bond the item to the mounting surface.
7. Remove the protective tape from the mounting surface.

SPECIAL TOOLS AND EQUIPMENT

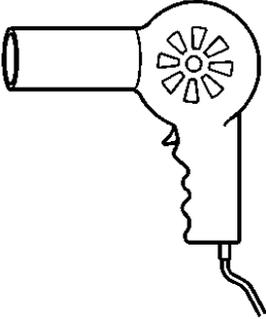
SPECIAL TOOLS

Special Tools

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Illustration	Tool Number/ Description
	<p>J 25070 Heat Gun</p>