2004 - 2009 Cadillac XLR and XLR-V: Service Bulletin: #PIC3225J: Set Up RCDLR After Replacement

#PIC3225J: Set Up RCDLR After Replacement - (Apr 13, 2018)

Subject: Set Up RCDLR After Replacement

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Cadillac	XLR	2004 - 2009		All	All	All	All
Chevrolet	Corvette	2005 - 2013		All	All	All	All

Supersession Statement

This PI has been superseded to update Model Years. Please discard all copies of PIC3225H.

The following diagnosis might be helpful if the vehicle exhibits the symptom(s) described in this PI.

Condition/Concern

There have been questions regarding the programming and/or set up when replacing the Remote Control Door Lock Receiver (RCDLR). The following steps can be used as a guide when replacing the RCDLR. As always, please refer to Service Information (SI) for the

replacement instructions.

Recommendation/Instructions

2004 Cadillac XLR

Important: When replacing ANY components in the RKE system, have the Parts department contact Partech to verify that the correct PN components are being ordered. Originally, the RCDLR and the transmitters were only available as a preprogrammed matched set for the 2004 Cadillac XLR. This is no longer the case. All components are currently available separately.

1. Plug in the new RCDLR
2. Perform module setup in the scan tool.
3. Program the Theft Deterrent System learn using either the 10 or 30 minute theft relearn procedure. (eSI Document ID # 1460252). Canada and Export vehicles will not allow 30 minute autolearn procedure.
4. Learn the tire pressure sensors. (eSI Document ID # 1396476)

2005 - 2009 Cadillac XLR and 2005 - 2013 Chevrolet Corvette

1. Verify that the Tech 2 is on version 33.004
2. Perform the RKE transmitter programming procedure. If the RCDLR has been replaced, select the instructions in SI for "New RCDLR ONLY" (eSI Document ID # 2310804)
3. Perform the RCDLR Setup procedure using the Tech 2.
4. Perform the Theft Deterrent System learn using the 10 or 30 minute theft relearn procedure for Domestic, Canadian, or Japanese vehicles. Other Export vehicles will not allow the 30 minute autolearn procedure.

5. Perform the TPM sensor learn procedure.

Please follow this diagnostic or repair process thoroughly and complete each step. If the condition exhibited is resolved without completing every step, the remaining steps do not need to be performed.

Online URL:
https://www.xlr-net.com/knowledgebase/article/2004-2009-cadillac-xlr-and-xlr-v-service-bulletin-pic3225j-set-up-rcdlr-after-replacement-143.html