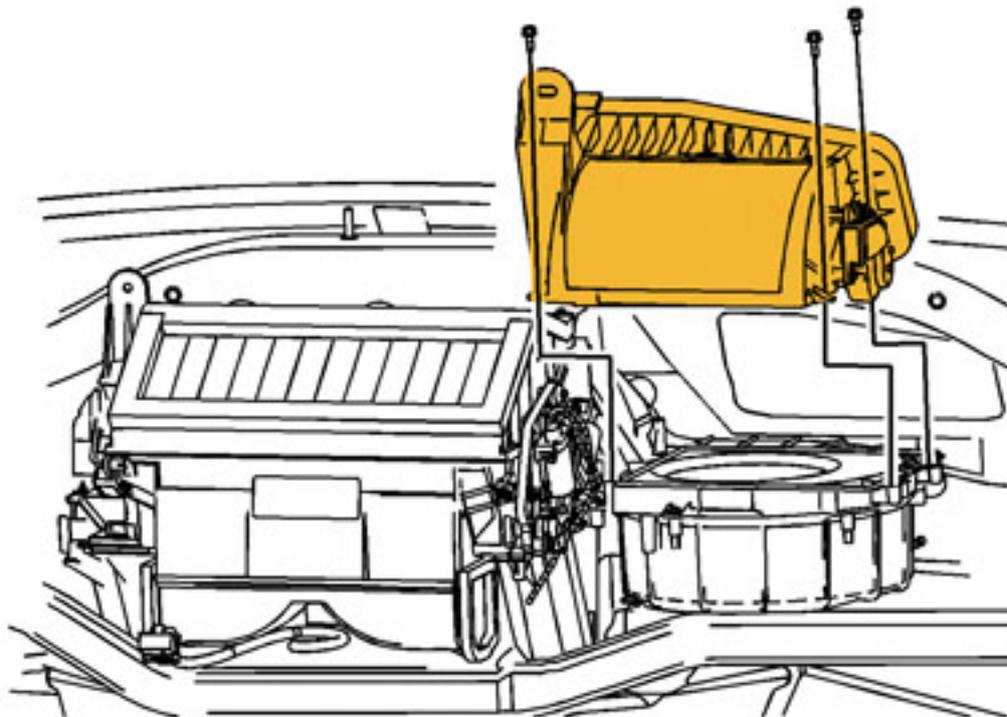


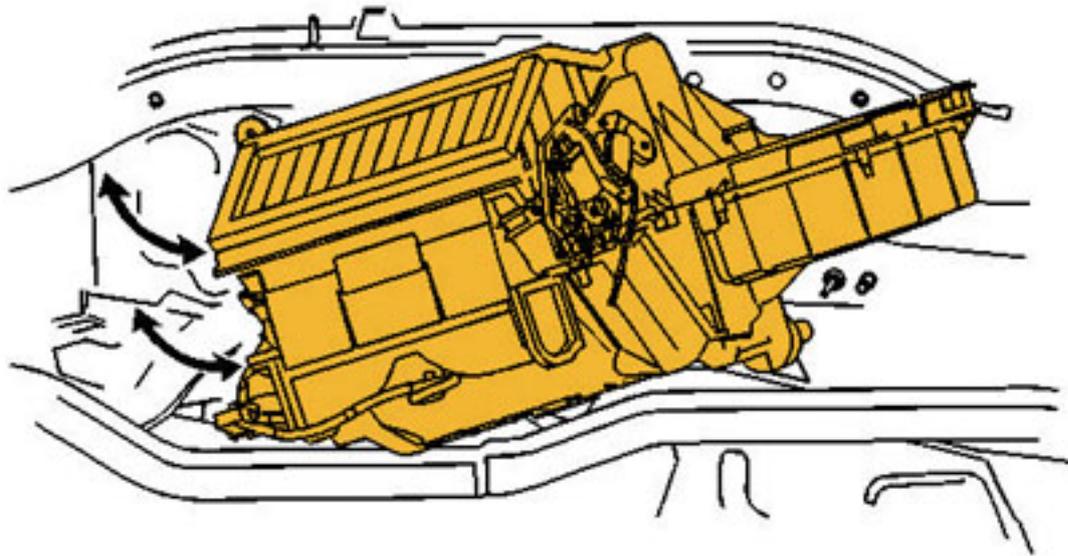
2004 Cadillac XLR: Service Information: HVAC Module Service

This information applies to the 2004 Cadillac XLR and the 2005 Chevrolet Corvette and newer.

Use special care when removing or installing the HVAC module for service. The HVAC module is seated between a non-removable upper and lower tie bar

([fig. 11 - attached](#)). The HVAC module must be partially disassembled before removal and installation ([fig. 12 - attached](#)).





Refer to SI 2000 to obtain the service procedure for correctly removing and installing the HVAC module. Failure to do could result in damage to the HVAC module.

- Thanks to Chris Semanisin, GM TechLink, September 2004

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